

**3-AXIS DIGITAL DRIVE FOR SERVO & STEPPER MOTORS****Servo Motor Control Modes**

- Cyclic Synchronous Position-Velocity-Torque (CSP, CSV, CST)
- Profile Position-Velocity-Torque, Interpolated Position, Homing
- Indexer, Point-to-Point, PVT
- Camming, Gearing
- Position, Velocity, Torque

**Stepper Motor Control Modes**

- Cyclic Synchronous Position (CSP)
- Profile Position-Velocity-Torque, Interpolated Position, Homing
- Position/Velocity/Torque (Servo Mode)
- Position (Microstepping)
- Indexer, Point-to-Point, PVT
- Camming, Gearing

**Command Interface**

- CANopen application protocol over EtherCAT (CoE)
- ASCII and discrete I/O
- Stepper commands
- $\pm 10V$  position/velocity/torque
- PWM velocity/torque command
- Master encoder (Gearing/Camming)

**Communications**

- EtherCAT
- RS-232

**Feedback**

- Digital quad A/B/X encoder
- Absolute encoders
- Sin/Cos encoder
- Digital Halls

**I/O Digital**

- 18 HS inputs
- 3 MOSFET outputs
- 3 CMOS HS outputs

**I/O Analog**

- 3  $\pm 10V$  inputs

**I/O SPI**

- 1 HS input
- 3 CMOS HS outputs

**Dimensions: mm [in]**

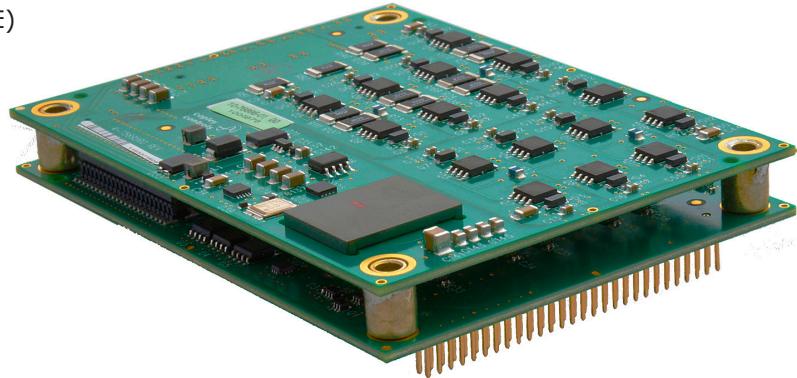
- 101.6 x 85.1 x 21 [4.0 x 3.35 x 0.80]

**DESCRIPTION**

*Multinet ME3* is a 3-axis, high-performance, DC powered drive for position, velocity, and torque control of servo and stepper motors via EtherCAT. Using advanced FPGA technology, the *ME3* provides a significant reduction in the cost per node in multi-axis EtherCAT systems.

Each of the three axes in the *ME3* operate as EtherCAT nodes under DSP-402 for motion control devices. Supported modes include: Cyclic Synchronous Position/Velocity/Torque, Profile Position-Velocity, Interpolated Position Mode (PVT), and Homing.

Servo mode of steppers allows EtherCAT or digital PWM control of position/velocity/torque. In microstepping mode stepper command pulses and master encoder for camming or gearing is supported.



Model	Ic	Ip	Vdc
ME3-090-10	5	10	14~90

Eighteen high-speed digital inputs with programmable functions are provided. There are six CMOS high-speed outputs. Three MOSFET outputs that are 24V compatible can power motor brakes.

An SPI port is provided with one high-speed input and three high-speed digital outputs. If not used for SPI, the input and outputs are programmable for other functions.

An RS-232 serial port provides a connection to Copley's CME2 software for commissioning, firmware upgrading, and saving configurations to flash memory. The EtherCAT port is optically isolated.

Drive power is transformer-isolated DC from regulated or unregulated power supplies. An AuxHV input is provided for "keep-alive" operation permitting the drive power stage to be completely powered down without losing position information, or communications with the control system.

## GENERAL SPECIFICATIONS

Test conditions: Load = Bipolar stepper: 2 mH + 2 Ω per phase. Ambient temperature = 25°C, +HV = HV<sub>max</sub>

<b>MODEL</b>	ME3-090-10		
OUTPUT POWER (each axis)			
Peak Current	10 (7.07)	Adc (Arms-sine), ±5%	
Peak time	1	Sec	
Continuous current	5 (3.53)	Adc (Arms-sine) per phase (Note 1)	
Maximum Output Voltage	Vout = HV*0.97 - Rout*Iout		
INPUT POWER (module)			
HVmin~HVmax	+14 to +90	Vdc Transformer-isolated	
Ipeak	15	Adc (1 sec) peak	
Icont	30	Adc continuous (Note 1)	
Aux HV	+14 to +90 Vdc , <tbd> W max with all encoders powered, <tbd> W max with no encoders		
PWM OUTPUTS			
Type	Dual H-bridge MOSFET , 12.5 kHz center-weighted PWM, space-vector modulation		
PWM ripple frequency	25 kHz		
CONTROL MODES SERVO MOTORS			
EtherCAT: CAN application protocol over EtherCAT (CoE): Cyclic Synchronous Position/Velocity/Torque, Profile Position/Velocity/Torque, Interpolated Position (PVT), Homing			
Analog ±10 Vdc velocity/torque, 12-bit resolution			
Digital PWM velocity/torque			
Digital position: CW/CCW, Pulse/Direction, Quadrature A/B			
Discrete I/O: camming, internal indexer and function generator			
CONTROL MODES STEPPER MOTORS			
EtherCAT: CAN application protocol over EtherCAT (CoE): Cyclic Synchronous Position/Velocity (Torque in servo mode)			
Profile Position/Velocity (Torque in servo mode), Interpolated Position (PVT), Homing			
Analog ±10 Vdc velocity/torque, 12-bit resolution			
Digital PWM velocity (Torque in servo mode)			
Digital stepper position commands, CW/CCW, Pulse/Direction, Quadrature A/B			
Discrete I/O: camming, internal indexer and function generator			
COMMAND INPUTS			
Type	EtherCAT, galvanically isolated from drive circuits		
Signals & format	TX+, TX-, RX+, RX-; 100BaseTX		
Data protocol	CAN application protocol over EtherCAT (CoE)		
Device ID Selection	Programmable, or via digital inputs		
Analog	±10 Vdc, torque/velocity control (see above)		
Digital	High speed inputs for PWM velocity/torque and stepper/encoder position commands (see above)		
Camming	Quad A/B digital encoder		
DIGITAL CONTROL			
Digital Control Loops	Current, velocity, position. 100% digital loop control		
Sampling rate (time)	Current loop: 12.5 kHz (80 µs), Velocity & position loops: 2.5 kHz (400 µs) See Note 2.		
Commutation	Sinusoidal, field-oriented control for servo motors or stepper motors in servo mode		
Modulation	Center-weighted PWM with space-vector modulation		
Bandwidths	Current loop: 2.5 kHz typical, bandwidth will vary with tuning & load inductance		
HV Compensation	Changes in bus voltage do not affect bandwidth		
Minimum load inductance	200 µH line-line		
ANALOG INPUTS			
Number	3		
Type	±10 Vdc, 12-bit resolution, differential		
DIGITAL INPUTS			
Number, type [IN1~18]	19, 74LVC14 Schmitt trigger, V <sub>T+</sub> = 1.1~2 Vdc, V <sub>T-</sub> = 0.8~1.5 Vdc, V <sub>H+</sub> = 0.3~1.2 Vdc		
[IN19]	High-speed (HS) digital, 100 ns RC filter, 10 kΩ pull-up to +3.3 Vdc, 7V tolerant		
Halls	SPI port MISO input, 47 ns RC filter, 10 kΩ pull-up to +3.3 Vdc, 7V tolerant		
Functions	9, 74HC14 Schmitt trigger, V <sub>T+</sub> = 2.5~3.5 Vdc, V <sub>T-</sub> = 1.3~2.2 Vdc, V <sub>H+</sub> = ±0.7~1.5 Vdc		
	High-speed (HS) digital, 100 ns RC filter, 10 kΩ pull-up to +5 Vdc, 24V tolerant		
	Default functions are shown above, programmable to other functions		
DIGITAL OUTPUTS			
Number [OUT1~3]	9		
	Open-drain MOSFET with 1 kΩ pull-up with series diode to +5 Vdc		
	300 mA max, +30 Vdc max. Functions programmable		
	External flyback diodes required for driving inductive loads		
[OUT4~9]	SPI port MOSI, SCLK, SS1 signals, 74AHCT240 line drivers; +5 Vdc tolerant;		
	Output current:-8 mA source @ V <sub>OH</sub> = 2.4V, 6 mA sink at V <sub>OL</sub> = 0.5V		
Functions	Default functions are shown above, programmable to other functions		
DC POWER OUTPUT			
Number	3		
Ratings	+5 Vdc, 500 mA max each output, thermal and short-circuit protected		
RRS-232 PORT			
Signals	RxD, TxD, Gnd for operation as a DTE device		
Mode	Full-duplex, DTE serial port for drive setup and control, 9,600 to 115,200 Baud		
Protocol	Baud rate defaults to 9,600 after power-on or reset. Programmable to 19,200, 57,600, 115,200		
Notes:	ASCII or Binary format		
1)	Forced-air cooling may be required for operation at full output power on all axes.		
2)	Default settings for current and position loop frequencies. User programmable for other frequencies.		

## GENERAL SPECIFICATIONS

### FEEDBACK (each axis)

#### *Incremental:*

Digital Incremental Encoder	Quadrature signals, (A, /A, B, /B, X, /X), differential (X, /X Index signals not required) 5 MHz maximum line frequency (20 M counts/sec) MAX14891 differential line receiver with fault detection for A, B, X inputs Sin/cos format (sin+, sin-, cos+, cos-), differential, 1 Vpeak-peak, ServoTube motor compatible, BW > 300 kHz
Analog Incremental Encoder	
<b>Absolute:</b>	
SSI	Clock (X, /X), Data (S, /S) signals
EnDat	Clock (X, /X), Data (S, /S)
Absolute A	Tamagawa Absolute A, Panasonic Absolute A Format, Sanyo Denki Absolute A SD+, SD-(S, /S) signals, 2.5 or 4 MHz, 2-wire half-duplex communication Status data for encoder operating conditions and errors
BiSS (B&C)	MA+, MA-(X, /X), SL+, SL-(S, /S) signals, 4-wire, clock output from BEL, data returned from encoder
<b>Secondary:</b>	
<b>Halls</b>	3 MAX14891 differential line receiver/transmitters, programmable as incremental encoder A/B/X, or absolute full-duplex X (clock) and S (data), or absolute half-duplex X (clock/data) 9 74HC14 Schmitt trigger, 1.5 µs RC, V <sub>T+</sub> = 1.8~3.5 Vdc, V <sub>T-</sub> = 1.0~2.2 Vdc, V <sub>H+</sub> = 0.47~1.47 Vdc

### MOTOR CONNECTIONS (each axis)

Phase U, V, W	PWM outputs to 3-phase ungrounded Wye or delta connected brushless motors, or DC brush motors
Phase A, /A, B, /B	Dual PWM H-bridge outputs for each axis to drive stepper motors with bipolar windings Output functions are individually programmable to drive servo or stepper motors
Encoders	See FEEDBACK section above
Hall & encoder power	See DC POWER OUTPUTS section

### PROTECTIONS

HV Overvoltage	+HV > 90 Vdc	Drive outputs turn off until +HV < 90 Vdc (See Input Power for HV <sub>max</sub> )
HV Undervoltage	+HV < +14 Vdc	Drive outputs turn off until +HV > +14 Vdc
Drive over temperature	Heat plate > 70°C.	Drive outputs turn off
Short circuits	Output to output, output to ground, internal PWM bridge faults	
I <sup>2</sup> T Current limiting	Programmable: continuous current, peak current, peak time	
Motor over temperature	Digital inputs programmable to detect motor temperature switch	
Feedback Loss	Inadequate analog encoder amplitude or missing incremental encoder signals	

### MECHANICAL & ENVIRONMENTAL

Size mm [in]	101.6 x 85.1 x 21 [4.0 x 3.35 x 0.80]
Weight	<tbd> kg [<tbd> lb] without heatsink, add <tbd> lb [<tbd>kg] for heatsink
Ambient temperature	0 to +45°C operating, -40 to +85°C storage
Humidity	0 to 95%, non-condensing
Vibration	2 g peak, 10~500 Hz (sine), IEC60068-2-6
Shock	10 g, 10 ms, half-sine pulse, IEC60068-2-27
Contaminants	Pollution degree 2
Environment	IEC68-2: 1990
Cooling	Heat sink and/or forced air cooling required for continuous power output

### AGENCY STANDARDS CONFORMANCE (PENDING)

*In accordance with EC Directive 2004/108/EC (EMC Directive)*

EN 55011: 2009/A1:2010	CISPR 11:2009/A1:2010 Industrial, Scientific, and Medical (ISM) Radio Frequency Equipment – Electromagnetic Disturbance Characteristics – Limits and Methods of Measurement Group 1, Class A
EN 61000-6-1: 2007	Electromagnetic Compatibility (EMC) – Part 6-1: Generic Standards – Immunity for residential, Commercial and Light-industrial Environments

*In accordance with EC Directive 2006/95/EC (Low Voltage Directive)*

IEC 61010-1:2001	Safety Requirements for Electrical Equipment for Measurement, Control and Laboratory Use
Underwriters Laboratory Standards	
UL 61010-1, 2nd Ed.: 2008	Electrical Equipment for Measurement, Control and Laboratory Use; Part 1: General Requirements

UL File Number E249894

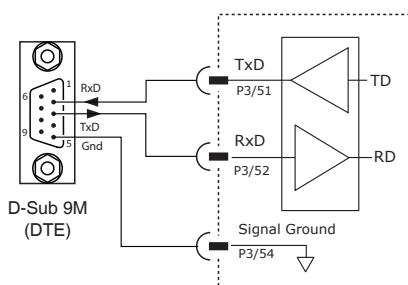
## CME2 SOFTWARE

Drive setup is fast and easy using CME 2 software. All of the operations needed to configure the drive are accessible through this powerful and intuitive program. Auto-phasing of brushless motor Hall sensors and phase wires eliminates "wire and try". Connections are made once and CME 2 does the rest thereafter. Encoder wire swapping to establish the direction of positive motion is eliminated. Motor data can be saved as .CCM files. Drive data is saved as .CCX files that contain all drive settings plus motor data. This eases system management as files can be cross-referenced to drives. Once a drive configuration has been completed systems can be replicated easily with the same setup and performance.

## RS-232 COMMUNICATIONS

The ME3 is configured via a three-wire, full-duplex RS-232 port that operates as a DTE from 9,600 to 115,200 Baud. CME 2 software communicates with the drive over this link for commissioning and adjustments. When operating as a stand-alone drive that takes command inputs from an external controller, CME 2 is used for configuration. When operated as a EtherCAT node, CME 2 is used for programming before installation in an EtherCAT network.

RS232 PORT

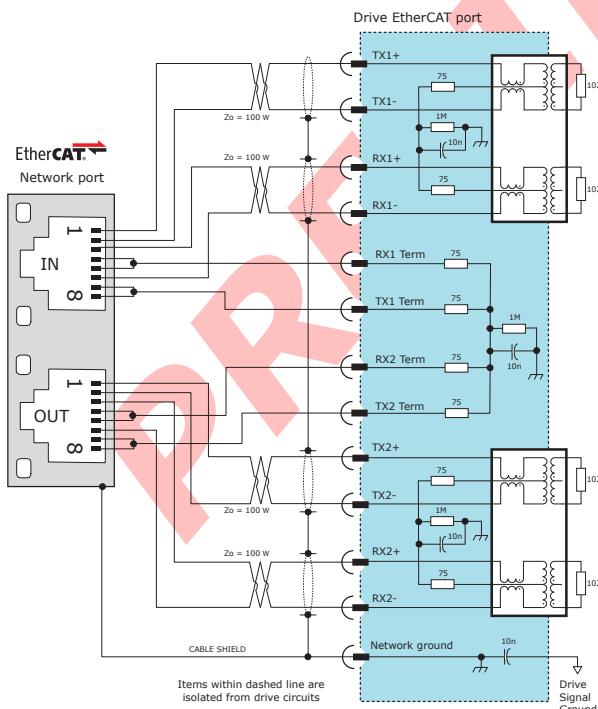


CME2 -> TOOLS -> COMMUNICATIONS WIZARD



## ETHERCAT COMMUNICATIONS

EtherCAT is the open, real-time Ethernet network developed by Beckhoff based on the widely used 100BASE-TX cabling system. EtherCAT enables high-speed control of multiple axes while maintaining tight synchronization of clocks in the nodes. Data protocol is CAN application protocol over EtherCAT (CoE) based on DSP-402 for motion control devices. More information on EtherCAT can be found on this web-site: <http://ethercat.org/default.htm>



## ETHERCAT CONNECTIONS

CME2 -> Basic Setup -> Operating Mode Options

Command Source:

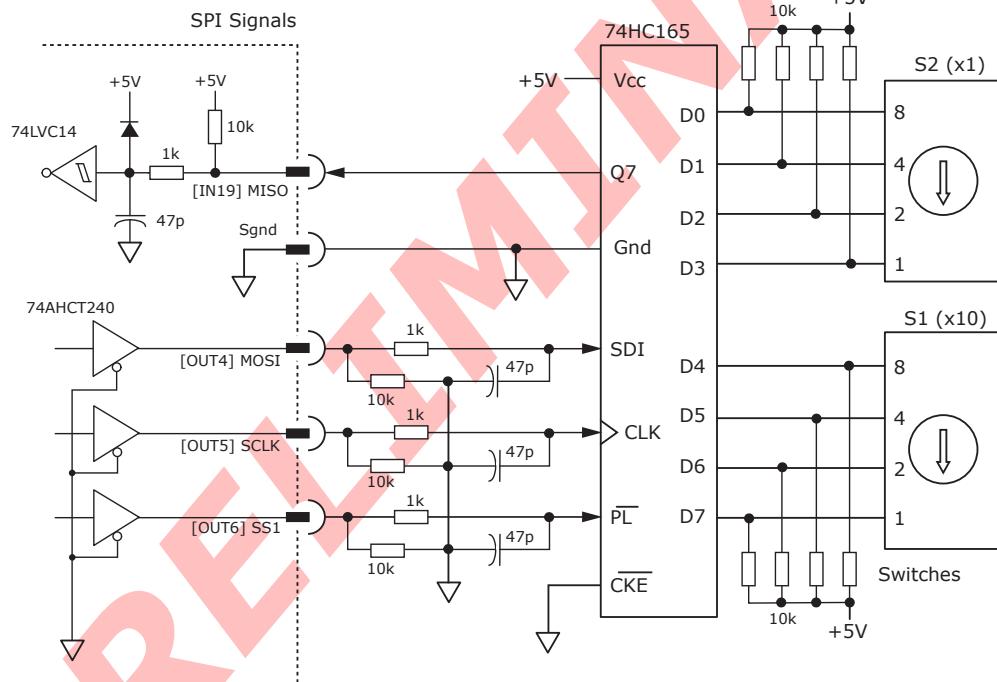
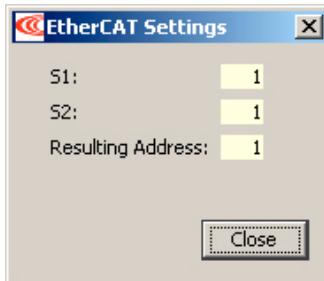
### ETHERCAT DEVICE ID (STATION ALIAS) SWITCHES

The SPI port takes in the 8 signals from the two BCD encoded switches that set the EtherCAT Device ID and controls the LEDs on the EtherCAT port connectors. The graphic below shows the circuit for reading the EtherCAT Device ID switches. The 74HC165 works as a parallel-in/serial-out device. The 10k pull-down resistors pull the shift register inputs to ground when the ME3 is initializing. In the graphics below, the values of S1 are 16~255 and of S2 are 0~15. Together they provide Device ID range of 0~255.

CME2 -> Input/Output -> Digital Outputs

Use Switch and LED Interface (SLI)

CME2 -> Amplifier -> Network Configuration



### ETHERCAT 3-AXIS AND THE OBJECT DICTIONARY

Single-axis EtherCAT devices use objects in the range of 0x6000 to 0x67FF for standardized data that are read or written via the network as defined in CAN-CiA document CiA 301 *CANopen Application Protocol and Communication Profile*. The ME3 appears as a single slave node on an EtherCAT network that contains three logical devices: Axis A, B, and C. The standardized data objects for each is located in two sections of the object dictionary:

Axis A = 0x6000 to 0x67FF (the same range as single-axis devices such as the BEL model)

Axis B = 0x6800 to 0x6FFF

Axis C - 0x7000 to 0x77FF

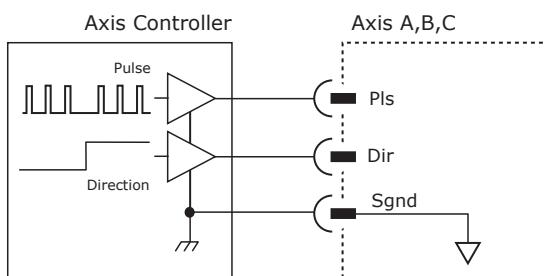
Axis B objects correspond exactly to the objects for Axis A and can be addressed easily by adding 0x800 to the index of an Axis A object. And Axis C object indexes are the same as Axis A objects + 0x1000. E.g. Mode of Operation for Axis A is 0x6060, for Axis B is 0x6860, and for Axis C is 0x7060

## DIGITAL COMMAND INPUTS

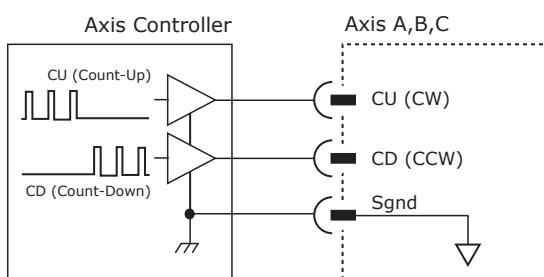
Digital commands are single-ended format and should be sourced from devices with active pull-up and pull-down to take advantage of the high-speed inputs. The active edge (rising or falling) is programmable for the Pulse/Dir and CU/CD formats.

### DIGITAL POSITION

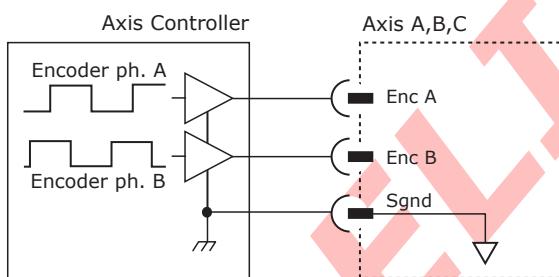
#### PULSE & DIRECTION



#### CU/CD (PULSE UP / PULSE DOWN)



#### QUAD A/B ENCODER



#### SIGNALS & PINS

The pins in the chart are on connector P2. The functions shown are the defaults. These can be programmed for other functions.

Functions			Axis A		Axis B		Axis C	
	P3 Pins	Signal						
Enc A	Pulse	CW	27	[IN5]	33	[IN11]	39	[IN17]
Enc B	Dir	CCW	28	[IN6]	34	[IN12]	40	[IN18]

#### Note:

- 1) The functions shown for [IN5~6], [IN11~12], and [IN17~18] apply when they are used as digital command inputs for position control. These inputs are programmable if not used for these functions.

#### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Operating Mode Options

Operating Mode:

Command Source:

#### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Operating Mode Options

Control Input:

Pulse and Direction  
 Pulse Up / Pulse Down  
 Quadrature

Stepping Resolution  
 Input Pulses =  Output Counts

Invert Command

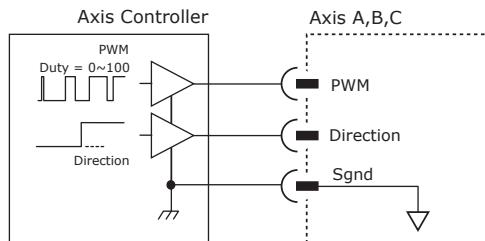
Increment Position on:  
 Rising Edge  
 Falling Edge

This screen shows the configuration screen for Pulse & Direction. CU/CD and Quad A/B encoder are selectable on this screen, too.

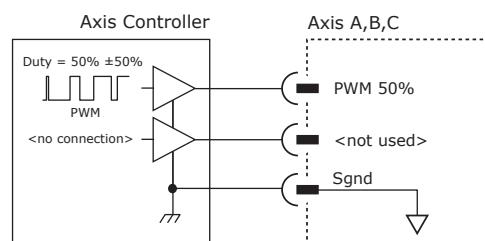
## DIGITAL COMMAND INPUTS (CONT'D)

### DIGITAL TORQUE, VELOCITY

#### PWM COMMAND (100% DUTY CYCLE)



#### PWM COMMAND (50% DUTY CYCLE)



### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Operating Mode Options

Operating Mode:	Velocity
Command Source:	PWM Command

CME2 -> Main Page-> PWM Command

Scaling:	3750 rpm at 100% duty cycle
Input Type:	<input checked="" type="radio"/> 50% Duty Cycle <input type="radio"/> 100% Duty Cycle
<input type="checkbox"/> Enable Deadband	Deadband: <input type="text"/> % = 0 rpm
Options:	<input type="checkbox"/> Invert PWM Input <input type="checkbox"/> Allow 100% Output <input type="checkbox"/> Invert Sign Input

This screen shows the 50% Duty Cycle selection. Other modes are selectable via radio buttons and pull-down menus for Operating Mode and Command Source.

### SIGNALS & PINS

The pins in the chart are on connector P2

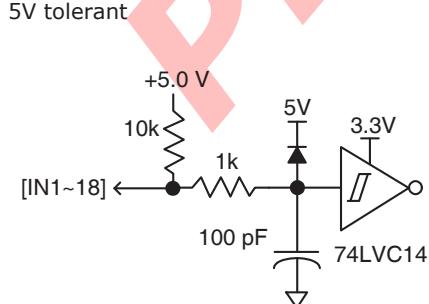
Function	Axis A		Axis B		Axis C		
	P3 Pins	Signal	P3 Pins	Signal	P3 Pins	Signal	
PWM	PWM 50%	27	[IN5]	33	[IN11]	39	[IN17]
Polarity	n/a	28	[IN6]	34	[IN12]	40	[IN18]

#### Note:

- 1) The functions shown for [IN5~6], [IN11~12], and [IN17~18] apply when they are used as digital command inputs for position control. These inputs are programmable if not used for these functions.

### DIGITAL COMMAND INPUTS

#### HIGH SPEED INPUTS [IN1~18]



#### HI/LO DEFINITIONS: INPUTS

Input	State	Condition
IN1~19	HI	Vin >= 1.1~2.2 Vdc
	LO	Vin <= 0.8~1.5 Vdc
	Vphys	0.3~1.2 Vdc

## INPUTS

## DIGITAL INPUTS

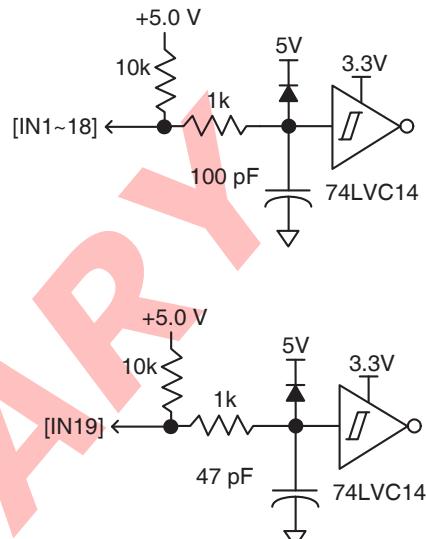
*ME3* has 19 high-speed digital inputs, all of which have programmable functions.

They are compatible with 5V logic and have 100 ns (47 ns for IN19) R/C filters when driven by devices with active pull-up/pull-down outputs.

Programmable functions of the digital inputs include:

- Drive Enable
  - Positive Limit switch
  - Negative Limit switch
  - Digital Command Inputs
  - Home switch
  - Drive Reset
  - Motion abort

## HIGH-SPEED DIGITAL INPUTS +5 VDC MAX



SIGNALS & PINS

The pins in the chart are on connector P2. The functions shown are the defaults.

All of these inputs can be programmed for other functions.

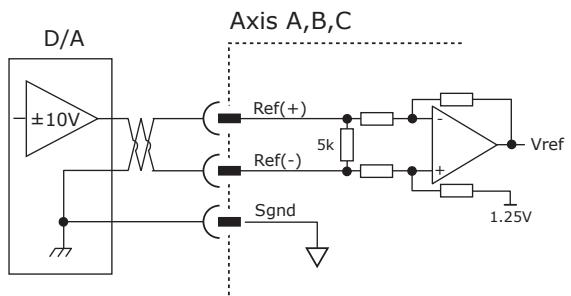
P2 Signal Ground pins are: 1, 2, 21, 22, 41, 42, 53, 54.

Functions					Axis A		Axis B		Axis C	
					P3 Pins	Signal	P3 Pins	Signal	P3 Pins	Signal
Enable					23	[IN1]	29	[IN7]	35	[IN13]
Pos Limit					24	[IN2]	30	[IN8]	36	[IN14]
Neg Limit					25	[IN3]	31	[IN9]	37	[IN15]
					26	[IN4]	32	[IN10]	38	[IN16]
Enc A	Pulse	CW	PWM	PWM 50%	27	[IN5]	33	[IN11]	39	[IN17]
Enc B	Dir	CCW	Polarity	n/a	28	[IN6]	34	[IN12]	40	[IN18]
SPI Port MISO input									52	[IN19]

## **ANALOG INPUTS**

The analog inputs have a  $\pm 10$  Vdc range. As reference inputs they can take position/velocity/torque commands from a controller.

Functions	Axis A	Axis B	Axis C
	P3 Pins	P3 Pins	P3 Pins
Ref(+)	3	5	7
Ref(-)	4	6	8



## DIGITAL INPUT DETAILS

### HOW IT LOOKS IN CME2

CME2 -> Main Page-> Input/Output -> Digital Inputs 1-12

**Input/Output**

Digital Inputs 1-12 | Digital Inputs 13-25 | Digital Outputs 1-6 | Digital Outputs 7-12 |

[IN1]	Amp Enable-LO Enables With Clear Faults	0	Axis A	0 ms
[IN2]		0	Axis A	0 ms
[IN3]		0	Axis A	0 ms
[IN4]		0	Axis A	0 ms
[IN5]	Pulse	0	Axis A	0 ms
[IN6]	Direction	0	Axis A	0 ms
[IN7]	Amp Enable-LO Enables With Clear Faults	0	Axis B	0 ms
[IN8]		0	Axis B	0 ms
[IN9]		0	Axis B	0 ms
[IN10]		0	Axis B	0 ms
[IN11]	Pulse	0	Axis B	0 ms
[IN12]	Direction	0	Axis B	0 ms

#### Notes:

The functions for all of the inputs are programmable. The functions shown above are defaults for the combinations listed below:

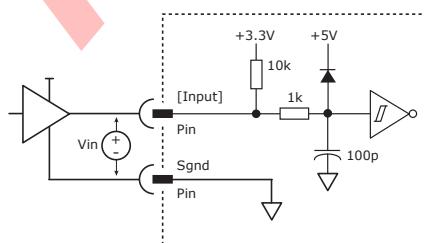
- [IN1] and [IN7] are the defaults for the Axis-A and Axis-B Enable functions.
- [IN2~4] and [IN8~10] are typically used for pos/neg limit switches, and Home switch.
- [IN5~6] and [IN11~12] are the digital command input defaults for position, velocity, or torque control.

### DIGITAL INPUT PINS AND FUNCTIONS

Functions		Axis A		Axis B	
		P3 Pins	Signal	P3 Pins	Signal
Enable		23	[IN1]	29	[IN7]
Positive Limit Switch		24	[IN2]	30	[IN8]
Negative Limit Switch		25	[IN3]	31	[IN9]
Home Switch		26	[IN4]	32	[IN10]
Enc A	Pulse	CW	PWM	PWM 50%	[IN5]
Enc B	Dir	CCW	Polarity	n/a	[IN12]

### HIGH SPEED DIGITAL INPUTS [IN1~IN12]

5V tolerant



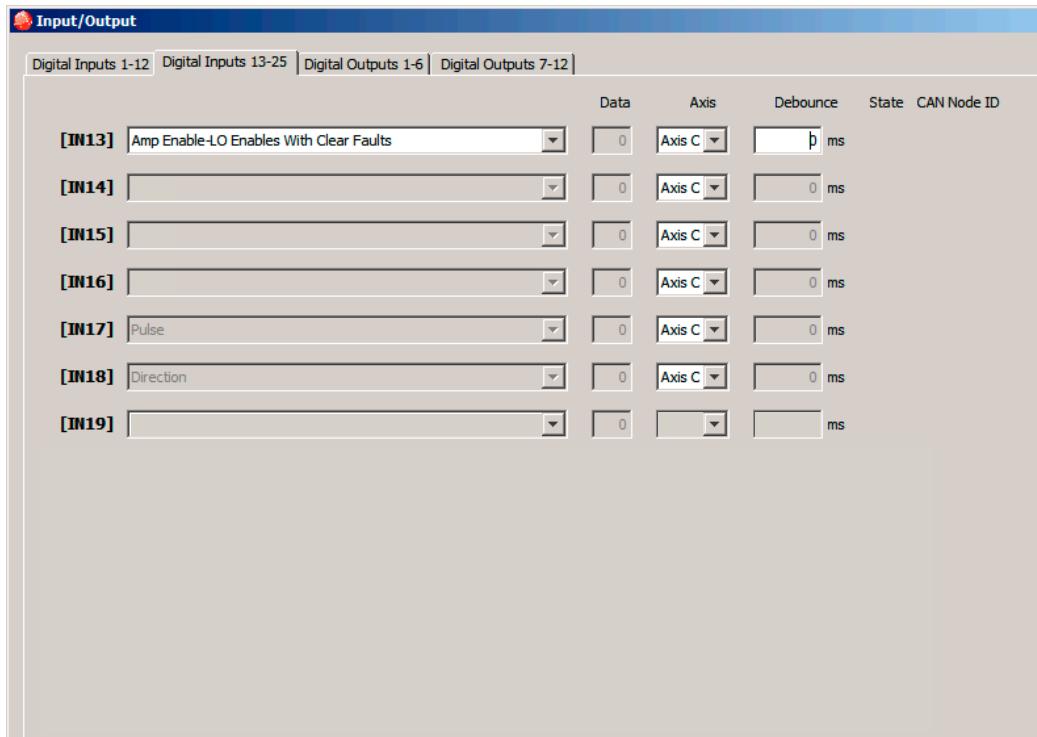
### HIGH SPEED DIGITAL INPUTS [IN1~IN12] 5V tolerant

Input	State	Condition
IN1~12	HI	Vin >= 1.1~2.2 Vdc
	LO	Vin <= 0.8~1.5 Vdc
	Vphys	0.3~1.2 Vdc

## DIGITAL INPUT DETAILS

### HOW IT LOOKS IN CME2

CME2 -> Main Page-> Input/Output -> Digital Inputs 13-19



#### Notes:

- The functions for all of the inputs are programmable. The functions shown above are defaults for the combinations listed below:
- [IN13] is the default for the Axis-C Enable function.
  - [IN14~16] are typically used for pos/neg limit switches, and Home switch.
  - [IN17~18] are the digital command input defaults for position, velocity, or torque control.
  - [IN19] is the MISO input when SPI is used.

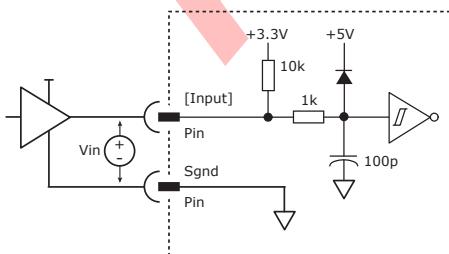
### DIGITAL INPUT PINS AND FUNCTIONS

Functions			Axis C	
			P3 Pins	Signal
Enable			35	[IN13]
Positive Limit Switch			36	[IN14]
Negative Limit Switch			37	[IN15]
Home Switch			38	[IN16]
Enc A	Pulse	CW	PWM	PWM 50%
Enc B	Dir	CCW	Polarity	n/a
SPI MISO			52	[IN19]

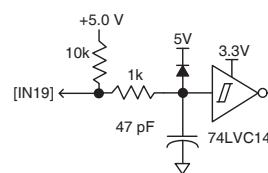
### HI/LO DEFINITIONS: INPUTS

Input	State	Condition
IN13~19	HI	Vin >= 1.1~2.2 Vdc
	LO	Vin <= 0.8~1.5 Vdc
	Vhys	0.3~1.2 Vdc

### HIGH SPEED DIGITAL INPUTS [IN13~IN18] 5V tolerant



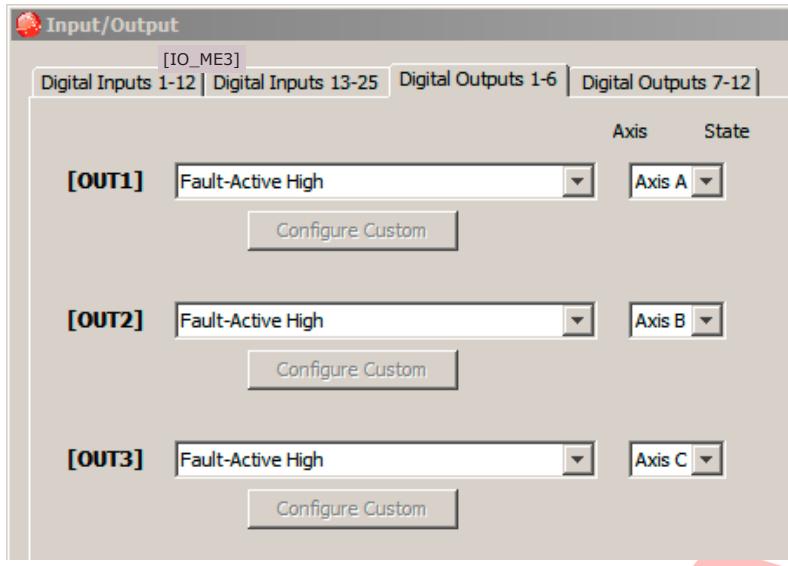
### HIGH SPEED INPUT [IN19] SPI MISO 5V tolerant



DIGITAL OUTPUT DETAILS

HOW IT LOOKS IN CME2

CME2 -> Main Page-> Input/Output -> Digital Outputs 1-6



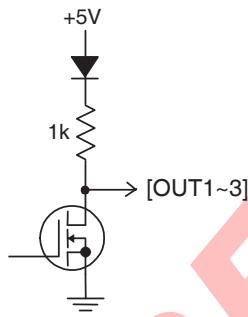
HI/LO DEFINITIONS: OUTPUTS 1~3

Output	State	Condition
OUT1~3	HI	MOSFET OFF
	LO	MOSFET ON

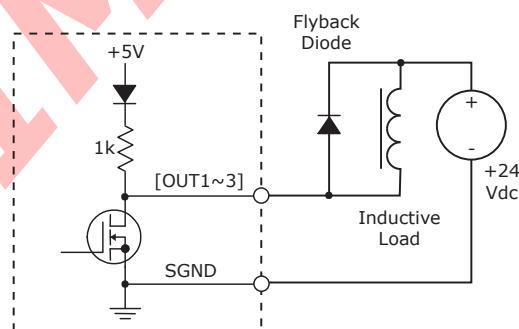
MOSFET OUTPUTS & PINS

Function	P3 Pin
[OUT1]	43
[OUT2]	44
[OUT3]	45

MOSFET DIGITAL OUTPUTS



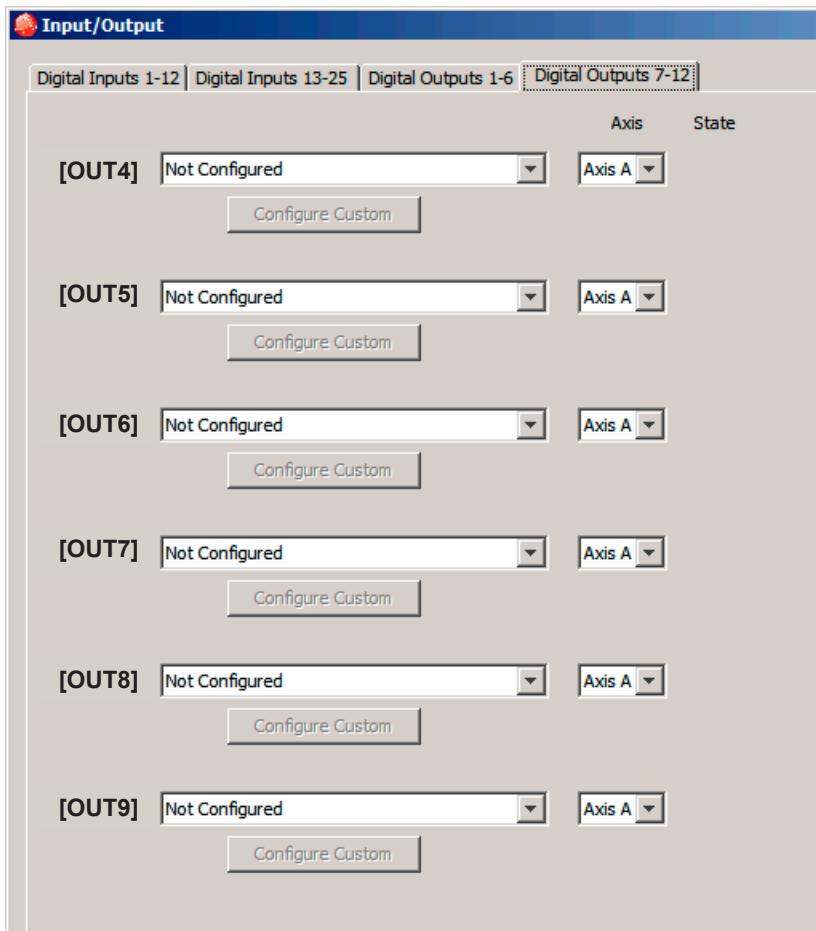
MOSFET DIGITAL OUTPUTS: INDUCTIVE LOADS



## DIGITAL OUTPUT DETAILS

HOW IT LOOKS IN CME2

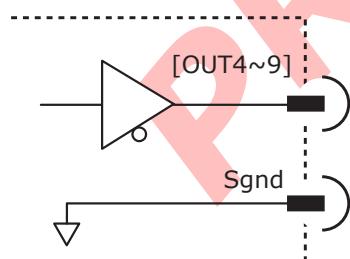
CME2 -> Main Page-> Input/Output -> Digital Outputs 4-9



### HIGH SPEED DIGITAL OUTPUTS [OUT4~9]

74HCT125

5V max



### SPI OUTPUTS & PINS

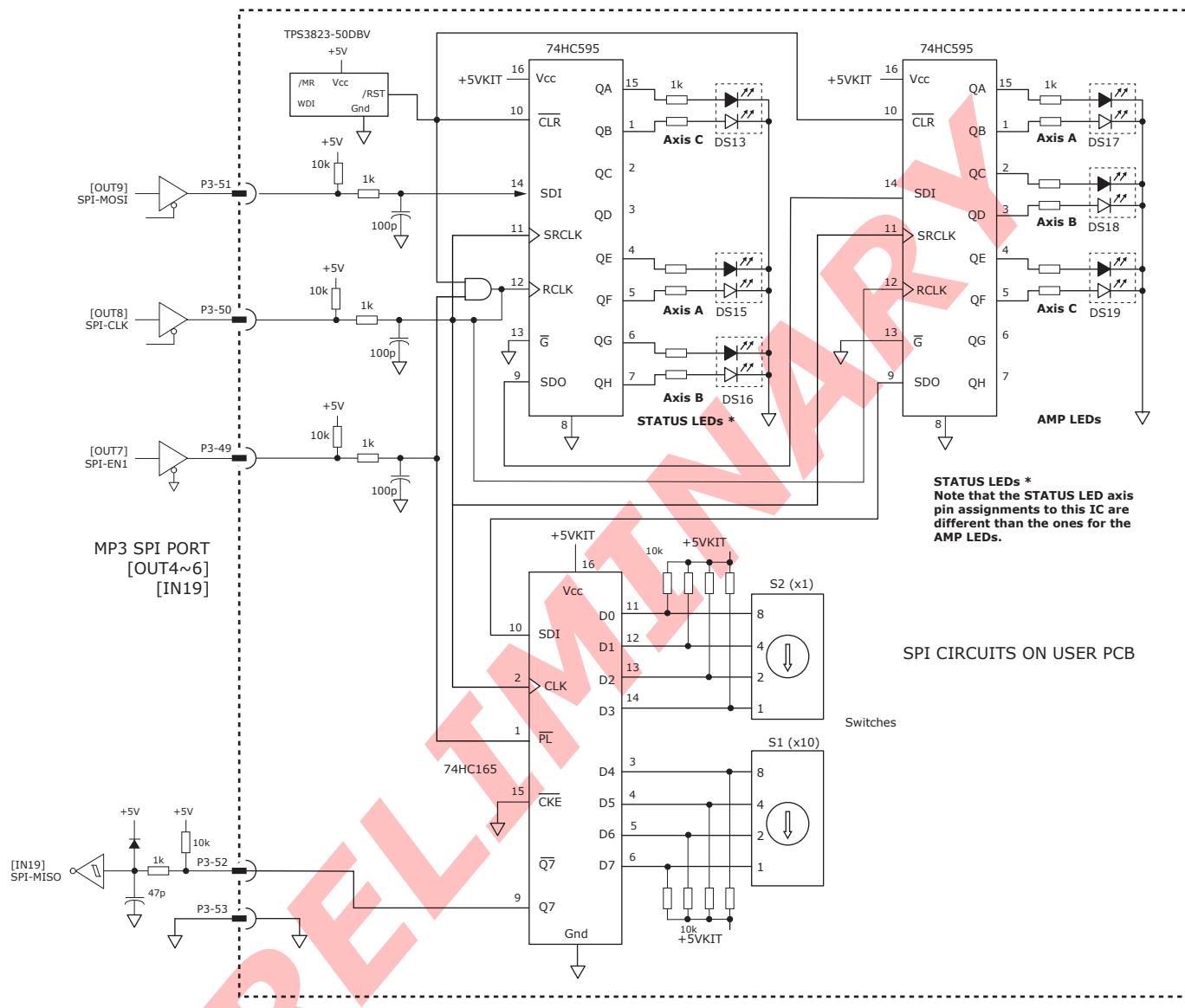
Output	P3 Pin	SPI Signals
[OUT4]	46	
[OUT5]	47	
[OUT6]	48	
[OUT7]	49	SPI EN1
[OUT8]	50	SPI Clock
[OUT9]	51	SPI MOSI

### HI/LO DEFINITIONS: OUTPUTS

Output	State	Condition
OUT4~9	HI	Vout >= 2.2 Vdc
OUT4~9	LO	Vout <= 0.8 Vdc

## SPI PORT

This graphic shows all of the SPI port outputs and input together. The connections shown are those used on the ME3 Development Kit as an example of the port's usage for inputs and outputs.



### HI/LO DEFINITIONS: OUTPUTS

Input	State	Condition
[OUT7~9]	HI	Vout >= 2.2 Vdc
[OUT7~9]	LO	Vout <= 0.8 Vdc

### SIGNALS & PINS

Output	P2 Pin	SPI Signals
[OUT7]	49	SPI EN1
[OUT8]	50	SPI Clock
[OUT9]	51	SPI MOSI
[IN19]	52	SPI MISO

If these signals are not used for the SPI port, they are programmable for other functions.

## MOTOR CONNECTIONS

Motor connections consist of: phases, Halls, encoder, thermal sensor, and brake. The phase connections carry the drive output currents that drive the motor to produce motion. The Hall signals are three digital signals that give absolute position feedback within an electrical commutation cycle of brushless motors. Encoder signals give position feedback and are used for velocity and position modes, as well as sinusoidal commutation. A thermal sensor that indicates motor overtemperature is used to shut down the drive to protect the motor. A brake can provide a fail-safe way to prevent movement of the motor when the drive is shut-down or disabled.

### QUAD A/B INCREMENTAL ENCODER WITH FAULT PROTECTION

Encoders with differential line-driver outputs provide incremental position feedback via the A/B signals and the optional index signal (X) gives a once per revolution position mark. The MAX14891 receiver has differential inputs with fault protections for the following conditions:

*Short-circuits line-line:* This produces a near-zero voltage between A & /A, B & /B, and X & /X which is below the differential fault threshold.

*Open-circuit condition:* A 121Ω terminator resistor will pull the inputs together if either side (or both) is open. This will produce the same fault condition as a short-circuit across the inputs.

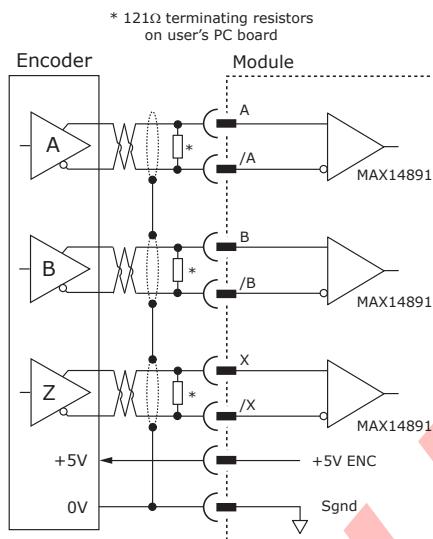
*Low differential voltage detection:* This is possible with very long cable runs and a fault will occur if the differential input voltage is < 200mV.

*±25kV ESD protection:* The MAX14891 has protection against high-voltage discharges using the Human Body Model.

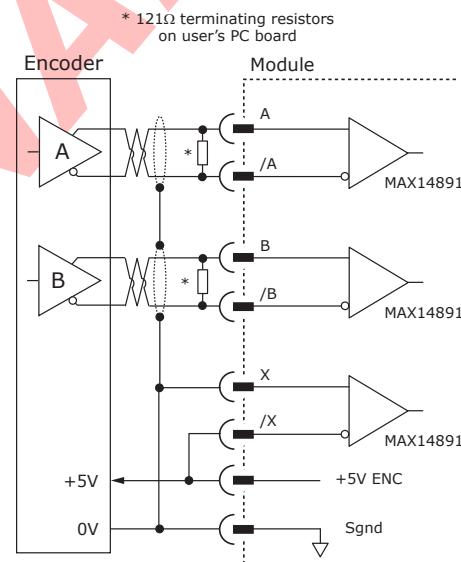
*Extended common-mode range:* A fault occurs if a single input voltage is outside of the range of -18.5V to +18.5V

If encoder fault detection is selected (CME2 main page, Configure Faults block, Feedback Error) and an encoder with no index is used, then the X and /X inputs must be wired as shown below to prevent the unused index input from generating an error for *low differential voltage detection*.

DIGITAL QUADRATURE ENCODER INPUT  
5V



A/B CONNECTIONS (NO INDEX)  
5V



CME2 -> Motor/Feedback -> Feedback



### SIGNALS & PINS

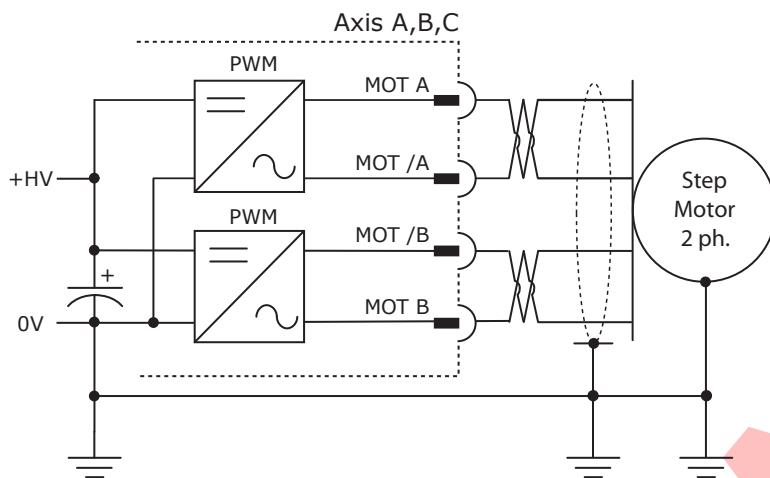
The pins in the chart are on connector P4

Functions	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Enc A	5	19	33
Enc /A	7	21	35
Enc B	9	23	37
Enc /B	11	25	39
Enc X	13	27	41
Enc /X	15	29	43
+5V Out	17	31	45
Signal Gnd	18	32	46

## MOTOR CONNECTIONS

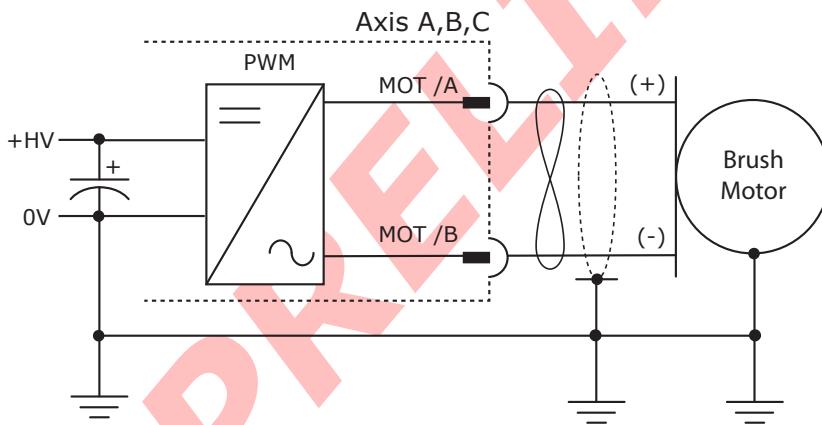
### STEPPER MOTORS

The drive outputs are two H-bridge PWM inverters that convert the DC bus voltage (+HV) into sinusoidal voltage waveforms that drive the motor phase-coils. Cable should be sized for the continuous current rating of the drive. Motor cabling should use twisted, shielded conductors for CE compliance, and to minimize PWM noise coupling into other circuits. The motor cable shield should connect to motor frame and the drive HV ground terminal for best results.



### BRUSH MOTORS

The drive outputs are an H-bridge PWM inverter that convert the DC bus voltage (+HV) into DC voltage waveforms that drive the motor (+) & (-) terminals. Cable should be sized for the continuous current rating of the drive. Motor cabling should use twisted, shielded conductors for CE compliance, and to minimize PWM noise coupling into other circuits. The motor cable shield should connect to motor frame and the drive HV ground terminal for best results.



### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Motor Options

#### Motor Options

Motor Family:

Brushless  Brush  Stepper

Motor Type:

Rotary  Linear

### SIGNALS & PINS

The pins in the chart are on connector P1

Output	Motor	Axis A	Axis B	Axis C
		Pins	Pins	Pins
Mot A	A	21,22	37,38	53,54
Mot /A	/A	23,24	39,40	55,56
Mot B	B	29,30	45,46	61,62
Mot /B	/B	21,32	47,48	63,64
+HV		1,2,3,4,5,6		
HV COM		11,12,13,14,15,16		
+AuxHV			7	

### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Motor Options

#### Motor Options

Motor Family:

Brushless  Brush  Stepper

Motor Type:

Rotary  Linear

### SIGNALS & PINS

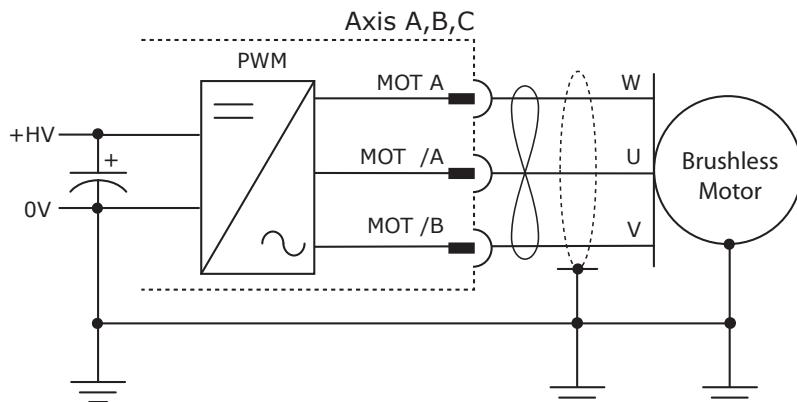
The pins in the chart are on connector P1

Output	Motor	Axis A	Axis B	Axis C
		Pins	Pins	Pins
Mot A		n/c		
Mot /A	(+)			
Mot /B	(-)			
+HV				
0V				
+AuxHV				

## MOTOR CONNECTIONS

### BRUSHLESS MOTORS

The drive outputs are a 3-phase PWM inverter that converts the DC bus voltage (+HV) into sinusoidal voltage waveforms that drive the motor U-V-W terminals. Cable should be sized for the continuous current rating of the drive. Motor cabling should use twisted, shielded conductors for CE compliance, and to minimize PWM noise coupling into other circuits. The motor cable shield should connect to motor frame and the drive HV ground terminal for best results.



### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Motor Options

#### Motor Options

Motor Family:

- Brushless
- Brush
- Stepper

### SIGNALS & PINS

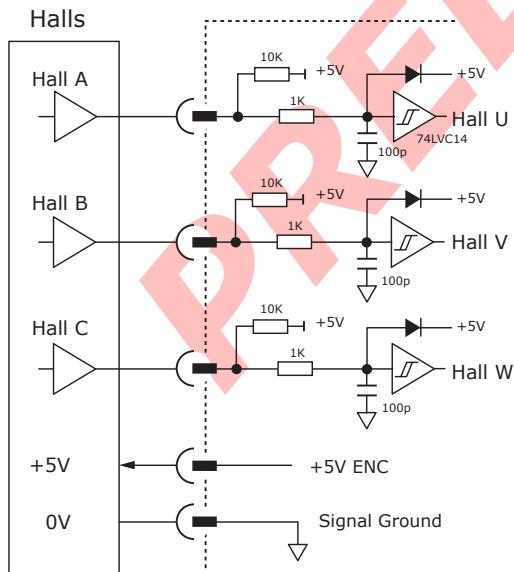
The pins in the chart are on connector P1

Output	Motor	Axis A	Axis B	Axis C
		Pins	Pins	Pins
Mot A	W	21,22	37,38	53,54
Mot /A	U	23,24	39,40	55,56
Mot B		No Connection		
Mot /B	V	31,32	47,48	63,64
+HV		1,2,3,4,5,6		
HV COM		11,12,13,14,15,16		
+AuxHV			7	

### DIGITAL HALL SIGNALS

Hall signals are single-ended signals that provide absolute feedback within one electrical cycle of the motor. There are three of them (U, V, & W) and they may be sourced by magnetic sensors in the motor, or by encoders that have Hall tracks as part of the encoder disc. They typically operate at much lower frequencies than the motor encoder signals, and are used for commutation-initialization after startup, and for checking the motor phasing after the servo drive has switched to sinusoidal commutation.

### HALL INPUTS 5V



### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Feedback Options

#### Feedback Options

Hall Type:

Hall Phase Correction

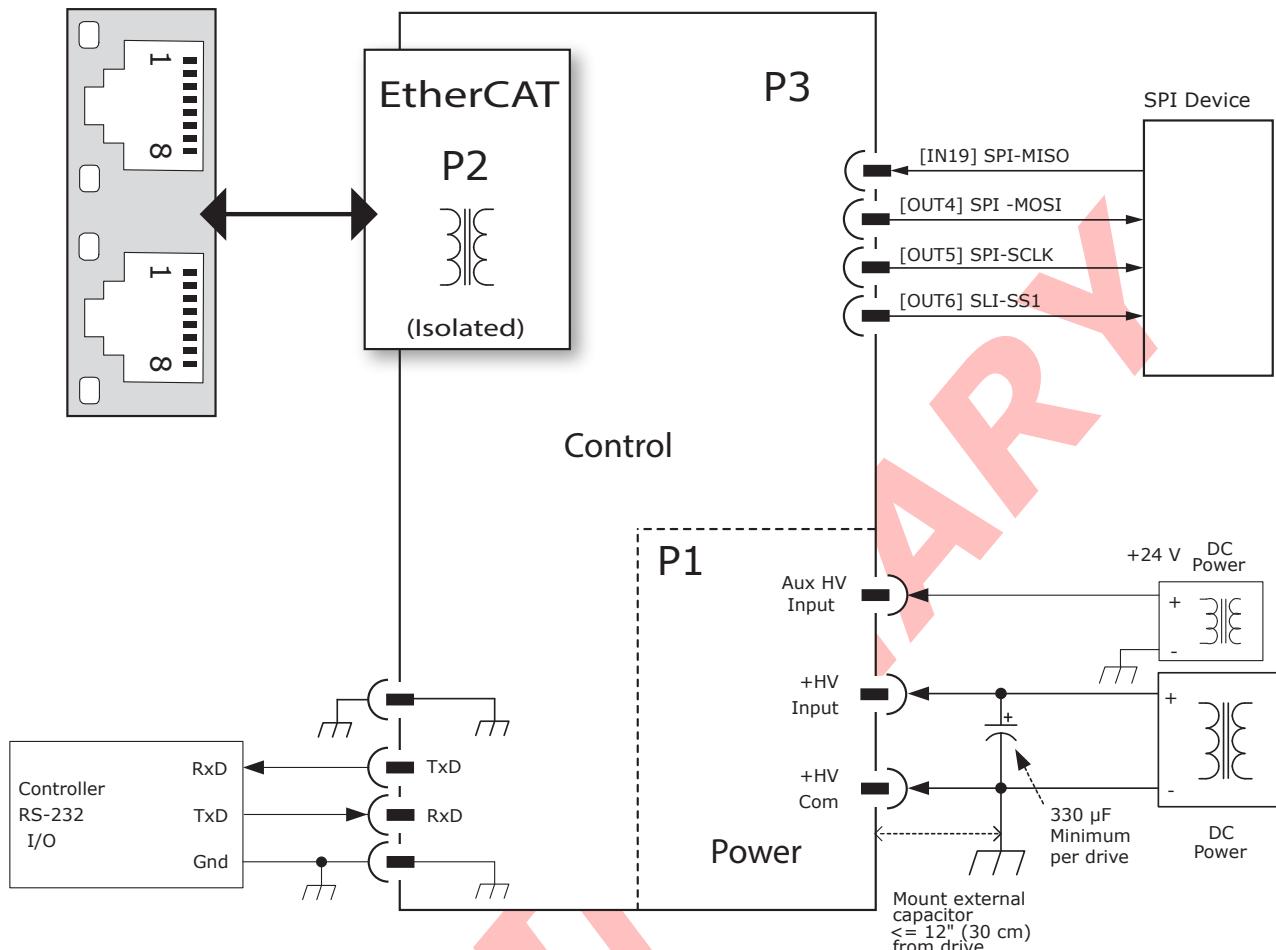
Note: Hall phase correction is optional

### SIGNALS & PINS

The pins in the chart are on connector P4

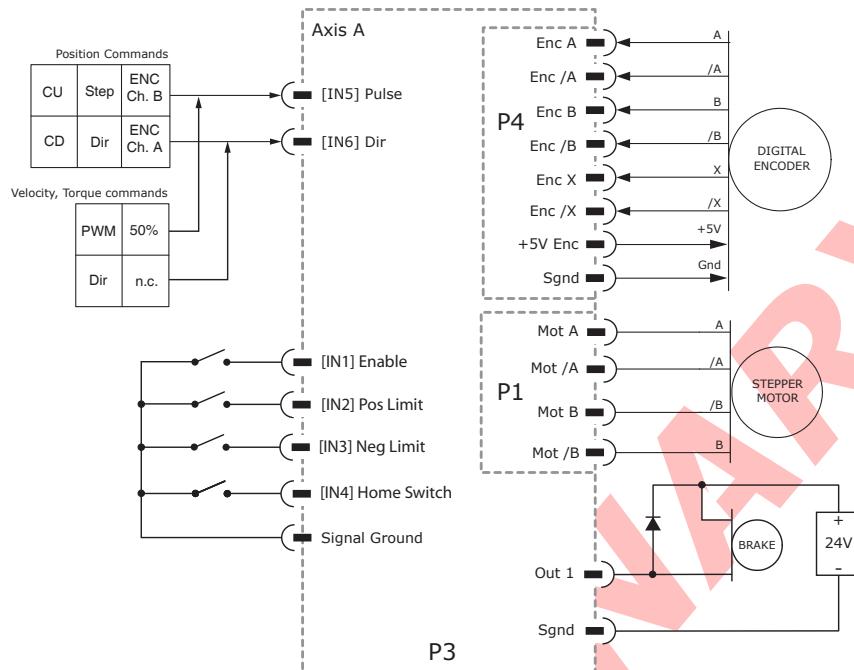
Functions	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Hall U	47	50	53
Hall V	48	51	54
Hall W	49	52	55

COMMON CONNECTIONS FOR ALL AXES



## TYPICAL CONNECTIONS

Here is an example using a stepper motor with encoder feedback, driving a linear stage with positive and negative limit switches, and a home switch. Position commands are shown as digital inputs. For EtherCAT operation, these would not be used.



Axis A is shown as an example. The tables below show the pins for the same-named signals for axes B, C, and D.

### INPUT SIGNALS & PINS

Functions		Axis A		Axis B		Axis C	
		Pins	Signal	Pins	Signal	Pins	Signal
Enable		23	[IN1]	29	[IN7]	35	[IN13]
Positive Limit Switch		24	[IN2]	30	[IN8]	36	[IN14]
Negative Limit Switch		24	[IN3]	31	[IN9]	37	[IN15]
Home Switch		26	[IN4]	32	[IN10]	38	[IN16]
Enc A	Pulse	27	[IN5]	33	[IN11]	39	[IN17]
Enc B	Dir	28	[IN6]	34	[IN12]	40	[IN18]
CW	CCW						
PWM	Polarity						
PWM 50%	n/a						

#### Notes:

- 1) Inputs functions shown for [IN1], [IN7], [IN13] are the default functions. These inputs are programmable if not used for these functions.
- 2) The functions shown for [IN5~6], [IN11~12], [IN17~18] apply when they are used as digital command inputs for position control. These inputs are programmable if not used for these functions.
- 3) The functions shown for [IN2~4], [IN8~10], [IN14~16] are typical inputs. These inputs are programmable if not used for these functions.

### ENCODER SIGNALS & PINS

Functions	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Enc A	5	19	33
Enc /A	7	21	35
Enc B	9	23	37
Enc /B	11	25	39
Enc X	13	27	41
Enc /X	15	29	43
+5 Vout	17	31	45
Sgnd	18	32	46

### MOSFET OUTPUTS & PINS

Output	P3 Pin
[OUT1]	43
[OUT2]	44
[OUT3]	45

The pins in these charts are on connector P3

## OUTPUTS

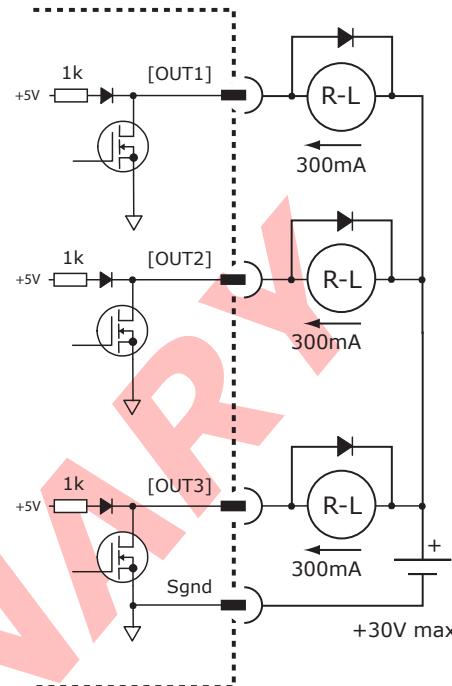
### DIGITAL OUTPUTS 1~3

These are open-drain MOSFETs with 1 kΩ pull-up resistors in series with a diode to +5 Vdc. They can sink up to 300 mA from external loads operating from power supplies to +30 Vdc. The outputs are typically configured as drive fault and motor brake. Additional functions are programmable. As a drive fault output, the active level is programmable to be HI or LO when a fault occurs. As a brake output, it is programmable to be either HI or LO to release a motor brake when the drive is enabled. When driving inductive loads such as a relay, an external fly-back diode is required. A diode in the output is for driving PLC inputs that are opto-isolated and connected to +24 Vdc. The diode prevents conduction from +24 Vdc through the 1 kΩ resistor to +5 Vdc in the drive. This could turn the PLC input on, giving a false indication of the drive output state.

P3: MOSFET OUTPUTS & PINS

Output	P3 Pin
[OUT1]	43
[OUT2]	44
[OUT3]	45

### DRIVING INDUCTIVE LOADS

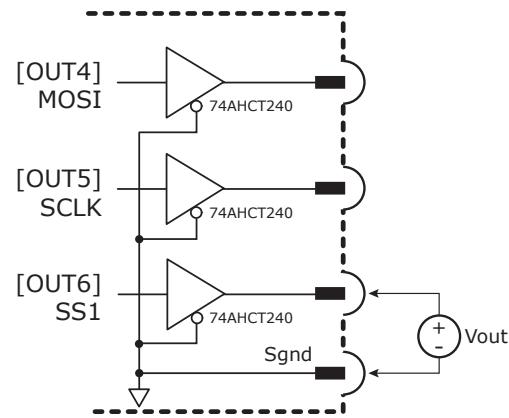


### SPI PORT OUTPUTS

Digital outputs [OUT4~6] are CMOS drivers used for the SPI port. Programmable for other functions if not used for SPI port.

P3: SPI PORT OUTPUTS & PINS

Output	P3 Pin
[OUT4]	46
[OUT5]	47
[OUT6]	48

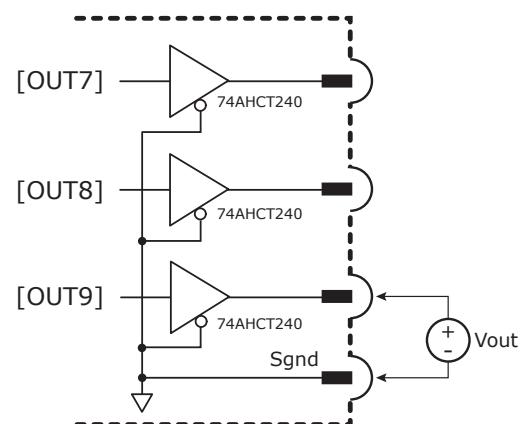


### HIGH SPEED OUTPUTS

Digital outputs [OUT7~9] are HI-speed CMOS drivers.

P3: HIGH SPEED OUTPUTS & PINS

Output	P3 Pin
[OUT7]	49
[OUT8]	50
[OUT9]	51

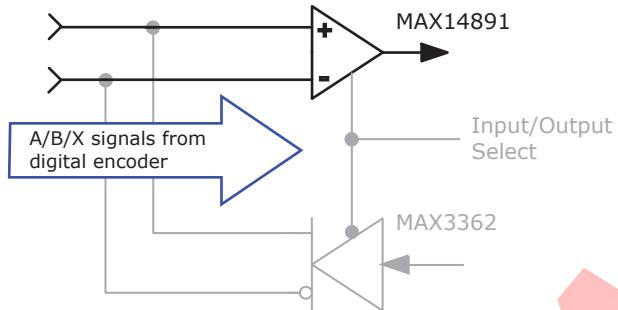


## SECONDARY ENCODER

Three transceivers per axis, programmable to support incremental or absolute encoders.

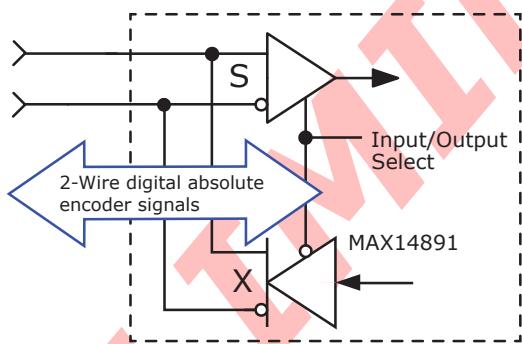
### INCREMENTAL ENCODER

6-wire (5v not shown) receivers for A/B/X signals from encoder.



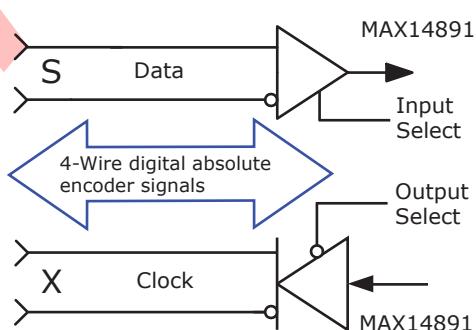
### HALF-DUPLEX ABSOLUTE ENCODER

2-wire (5V not shown) send/receive encoder data.  
Examples: Absolute A types



### FULL-DUPLEX ABSOLUTE ENCODER

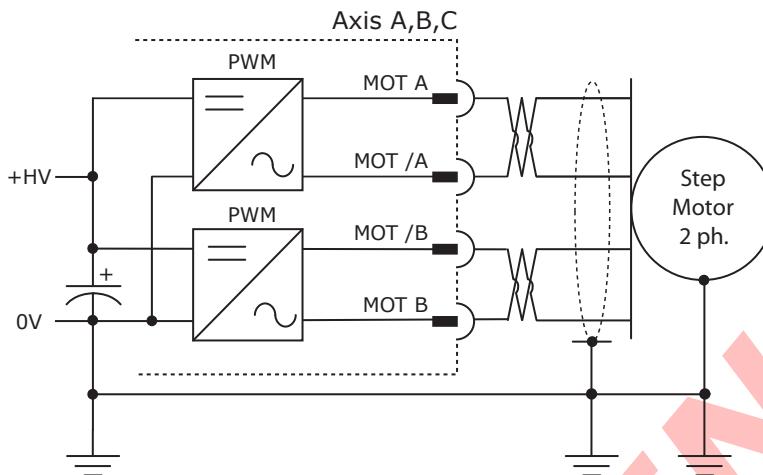
4-wire (5V not shown) connection for separate clock and data channels.  
Examples: EnDat, SSI, BiSS



## MOTOR CONNECTIONS

### STEPPER MOTORS

The drive outputs are two H-bridge PWM inverters that convert the DC bus voltage (+HV) into sinusoidal voltage waveforms that drive the motor phase-coils. Cable should be sized for the continuous current rating of the drive. Motor cabling should use twisted, shielded conductors for CE compliance, and to minimize PWM noise coupling into other circuits. The motor cable shield should connect to motor frame and the drive HV ground terminal for best results.



### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Motor Options

#### Motor Options

Motor Family:

Brushless  Brush  Stepper

Motor Type:

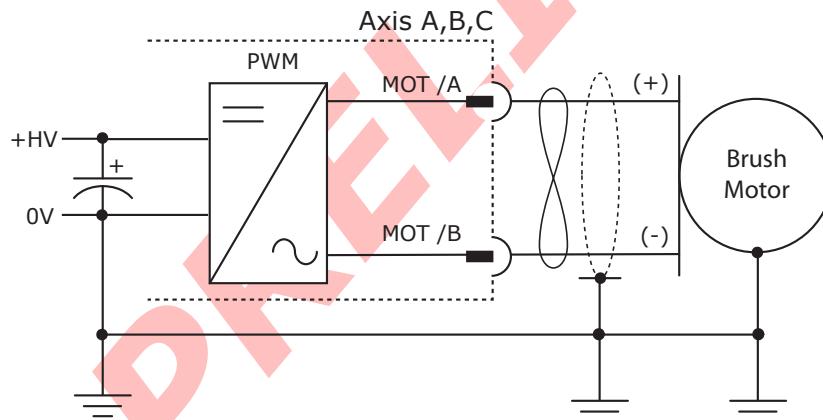
Rotary  Linear

### P1: STEPPER OUTPUTS & PINS

Output	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Mot A	21,22	37,38	53,54
Mot /A	23,24	39,40	55,56
Mot B	29,30	45,46	61,62
Mot /B	31,32	47,48	63,64

### BRUSH MOTORS

The drive outputs are an H-bridge PWM inverter that convert the DC bus voltage (+HV) into DC voltage waveforms that drive the motor (+) & (-) terminals. Cable should be sized for the continuous current rating of the drive. Motor cabling should use twisted, shielded conductors for CE compliance, and to minimize PWM noise coupling into other circuits. The motor cable shield should connect to motor frame and the drive HV ground terminal for best results.



### HOW IT LOOKS IN CME2

CME2 -> Basic Setup -> Motor Options

#### Motor Options

Motor Family:

Brushless  Brush  Stepper

Motor Type:

Rotary  Linear

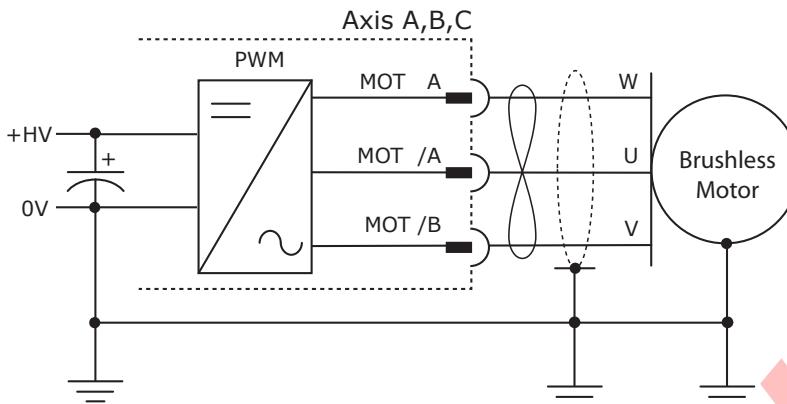
### P1: BRUSH OUTPUTS & PINS

Output	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Mot /A	23,24	39,40	55,56
Mot B	31,32	47,48	63,64

## MOTOR CONNECTIONS

## BRUSHLESS MOTORS

The drive outputs are a 3-phase PWM inverter that converts the DC bus voltage (+HV) into sinusoidal voltage waveforms that drive the motor U-V-W terminals. Cable should be sized for the continuous current rating of the drive. Motor cabling should use twisted, shielded conductors for CE compliance, and to minimize PWM noise coupling into other circuits. The motor cable shield should connect to motor frame and the drive HV ground terminal for best results.



## HOW IT LOOKS IN CME2

CME2 -&gt; Basic Setup -&gt; Motor Options

**Motor Options**

Motor Family:

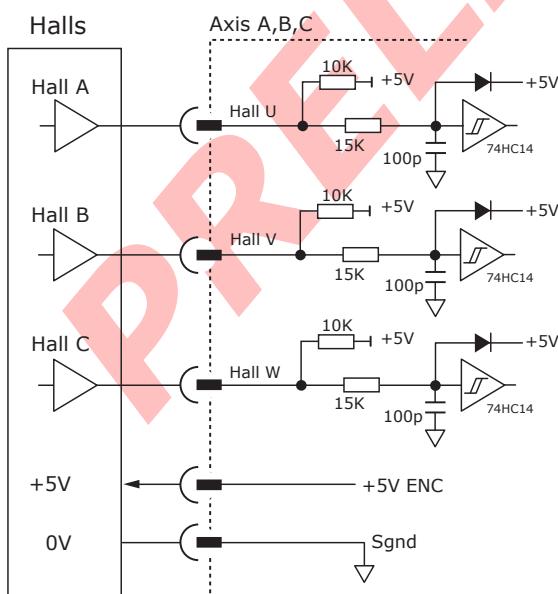
 Brushless  Brush  Stepper

## P1: BRUSHLESS OUTPUTS &amp; PINS

Output	Motor	Axis A	Axis B	Axis C
		Pins	Pins	Pins
Mot A	W	21,22	37,38	53,54
Mot /A	U	23,24	39,40	55,56
Mot B		Not used		
Mot /B	V	31,32	47,48	63,64

## DIGITAL HALL SIGNALS

Hall signals are single-ended signals that provide absolute feedback within one electrical cycle of the motor. There are three of them (U, V, & W) and they may be sourced by magnetic sensors in the motor, or by encoders that have Hall tracks as part of the encoder disc. They typically operate at much lower frequencies than the motor encoder signals, and are used for commutation-initialization after startup, and for checking the motor phasing after the servo drive has switched to sinusoidal commutation.

HALL INPUTS  
5V


## HOW IT LOOKS IN CME2

CME2 -&gt; Basic Setup -&gt; Feedback Options

**Feedback Options**

Hall Type: 
 Hall Phase Correction

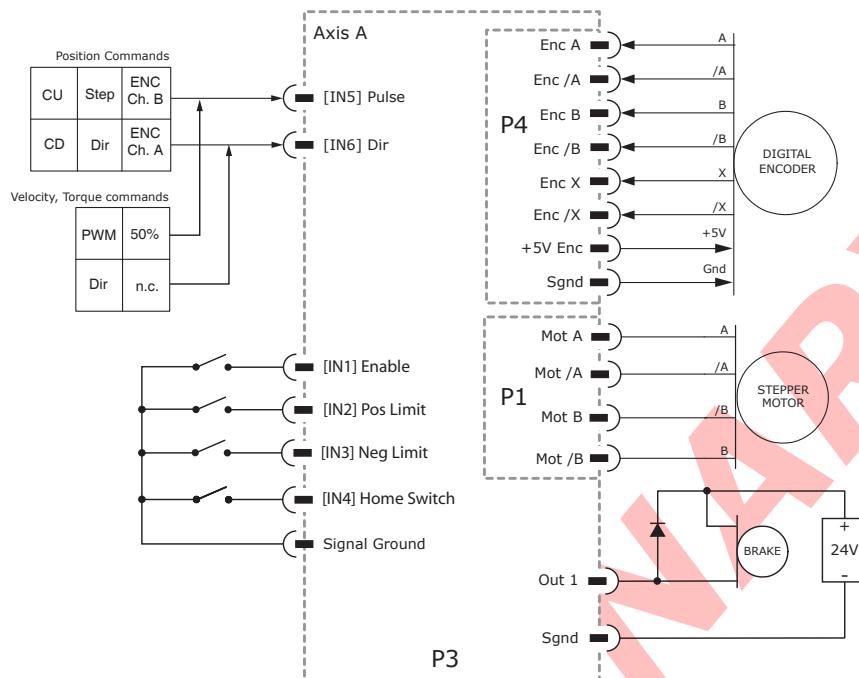
Note: Hall phase correction is optional

## P4: HALL INPUTS &amp; PINS

Input	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Hall U	47	50	53
Hall V	48	51	54
Hall W	49	52	55

## TYPICAL CONNECTIONS

Here is an example using a stepper motor with encoder feedback, driving a linear stage with positive and negative limit switches, and a home switch. Position commands are shown as digital inputs. For EtherCAT operation, these would not be used.



Axis A is shown as an example. The tables below show the pins for the same-named signals for axes B, C, and D.

## P3: INPUT SIGNALS &amp; PINS

Functions					Axis A		Axis B		Axis C	
	Pins	Signal		Pins	Signal		Pins	Signal		
Enable	23	[IN1]		29	[IN7]		35	[IN13]		
Positive Limit Switch	24	[IN2]		30	[IN8]		36	[IN14]		
Negative Limit Switch	24	[IN3]		31	[IN9]		37	[IN15]		
Home Switch	26	[IN4]		32	[IN10]		38	[IN16]		
Enc A	Pulse	CW	PWM	PWM 50%			33	[IN11]	39 [IN17]	
Enc B	Dir	CCW	Polarity	n/a	27	[IN5]				
					28	[IN6]	34	[IN12]	40 [IN18]	

## Notes:

- 1) Inputs functions shown for [IN1], [IN7], [IN13], and [IN19] are the default functions. These inputs are programmable if not used for these functions.
- 2) The functions shown for [IN5~6], [IN11~12], [IN17~18] and [IN23~24] apply when they are used as digital command inputs for position control. These inputs are programmable if not used for these functions.
- 3) The functions shown for [IN2~4] are typical inputs. These inputs are programmable if not used for these functions.

## P4: ENCODER SIGNALS &amp; PINS

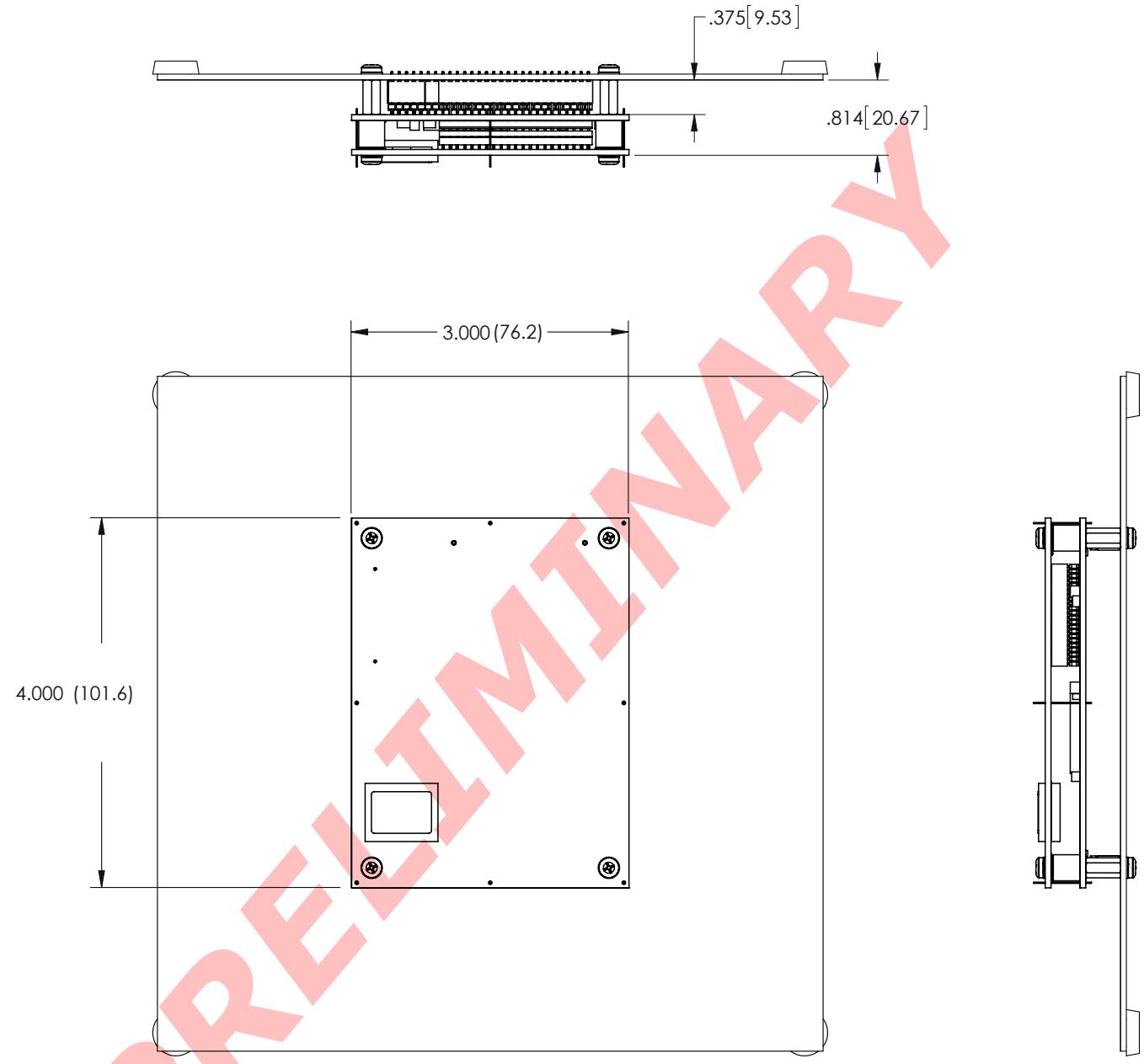
Functions	Axis A	Axis B	Axis C
	Pins	Pins	Pins
Enc A	5	19	33
Enc /A	7	21	35
Enc B	9	23	37
Enc /B	11	25	39
Enc X	13	27	41
Enc /X	15	29	43
+5 Vout	17	31	45
Sgnd	18	32	46

## P3: MOSFET OUTPUTS &amp; PINS

Output	P3 Pin
[OUT1]	43
[OUT2]	44
[OUT3]	45

## MODULE DIMENSIONS

Units in inch (mm)

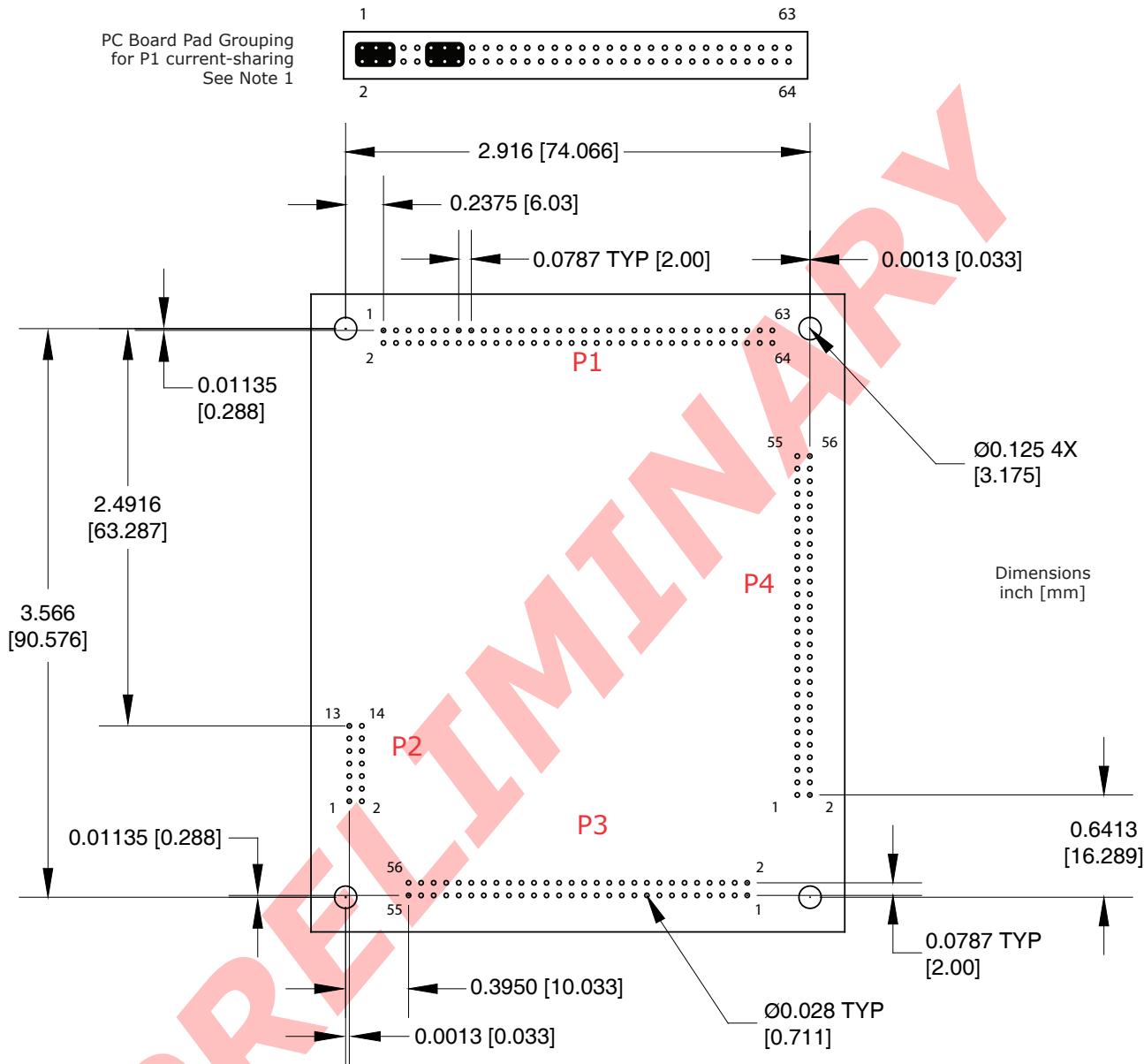


PRINTED CIRCUIT BOARD FOOTPRINT

Dimensions are inch (mm)

TOP VIEW

*Viewed from above looking down on the connectors or  
PC board footprint to which the module is mounted*



Mounting Hardware:

Qty	Description	Mfgr	Part Number	Remarks
1	Socket Strip	Samtec	SQW-132-01-L-D	P1: HV, Aux, & Motor
1	Socket Strip	Samtec	SQW-107-01-L-D	P2: EtherCAT port
1	Socket Strip	Samtec	SQW-128-01-L-D	P3: Input/Output
1	Socket Strip	Samtec	SQW-128-01-L-D	P4: Feedback
2	Standoff 6-32 X 1/4"	PEM	KFE-632-8ET	

Notes

1. P1 signals of the same name must be connected for current-sharing (see graphic above).
2. To determine copper width and thickness for P1 signals refer to specification IPC-2221.  
(Association Connecting Electronic Industries, <http://www.ipc.org>)

MOUNTING PC BOARD CONNECTORS & SIGNALS

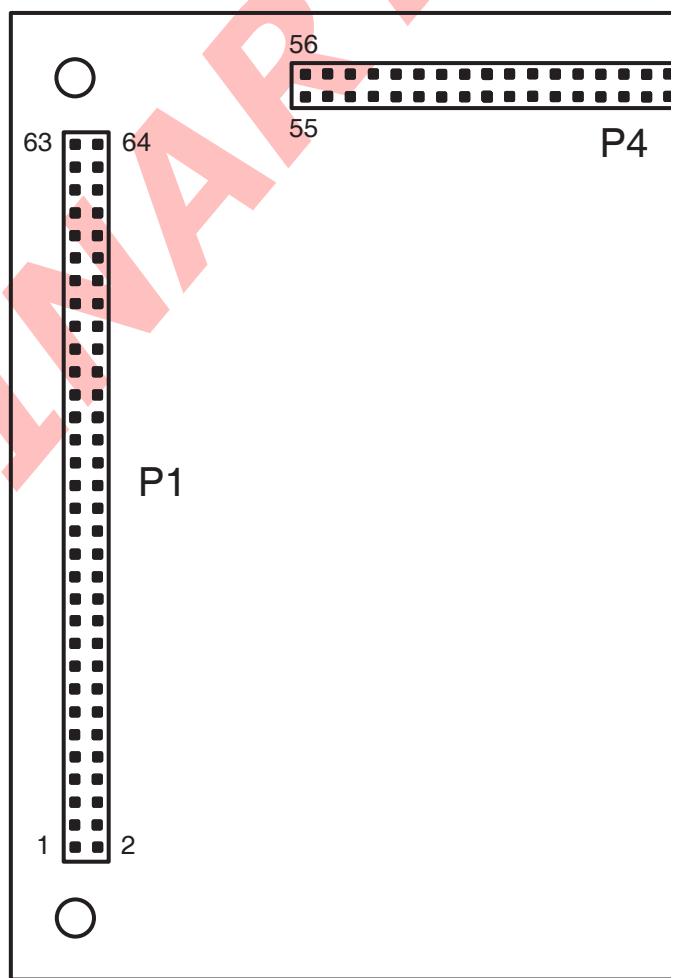
P1 POWER

Mounting board connector:  
Samtec SQW-132-01-L-D

Axis	Signal	Pin		Signal	Axis	
Axis-C	Mot /B	63	64	Mot /B	Axis-C	
	Mot B	61	62	Mot B		
No connections		59	60	No connections		
Axis-C	Mot /A	55	56	Mot /A	Axis-C	
	Mot A	53	54	Mot A		
No connections		51	52	No connections		
Axis-B	Mot /B	47	48	Mot /B	Axis-B	
	Mot B	45	46	Mot B		
No connections		43	44	No connections		
Axis-B	Mot /A	39	40	Mot /A	Axis-B	
	Mot A	37	38	Mot A		
No connections		35	36	No connections		
Axis-A	Mot /B	31	32	Mot /B	Axis-A	
	Mot B	29	30	Mot B		
No connections		27	28	No connections		
Axis-A	Mot /A	23	24	Mot /A	Axis-A	
	Mot A	21	22	Mot A		
No connections		19	20	No connections		
HV COM		17	18	No connections		
		15	16	HV COM		
N.C.		13	14	HV COM		
HVaux		11	12	HV COM		
+HV		9	10	N.C.		
+HV		7	8	N.C.		
+HV		5	6	+HV		
+HV		3	4	+HV		
+HV		1	2	+HV		

TOP VIEW

Viewed from above looking down  
on the connectors or PC board footprint  
to which the module is mounted

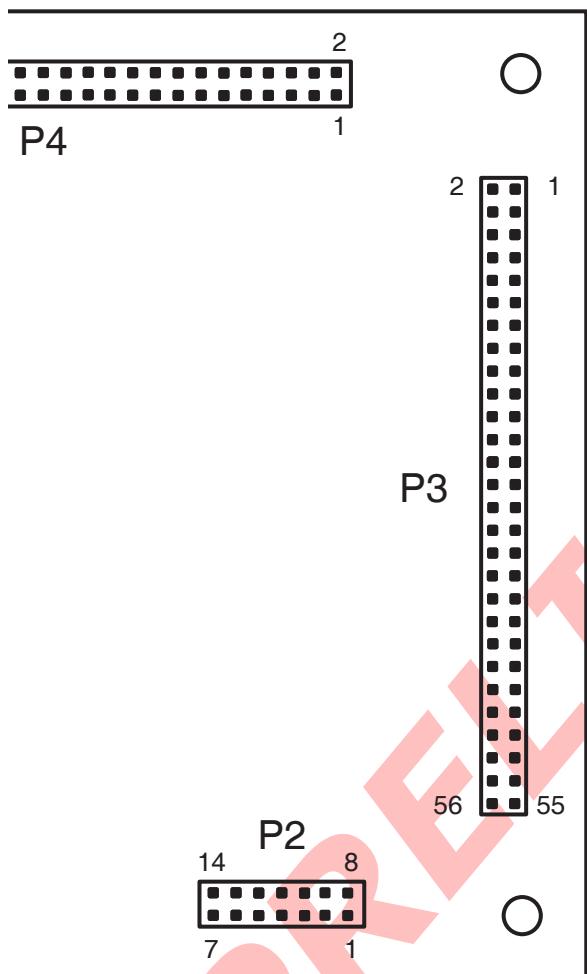


**CONNECTOR NAMING  
(P1, P2, ETC) APPLIES  
TO THE ME3 MODULE  
AND NOT TO PC BOARD  
MOUNTED SOCKETS**

MOUNTING PC BOARD CONNECTORS & SIGNALS

**TOP VIEW**

Viewed from above looking down  
on the connectors or PC board footprint  
to which the module is mounted



**CONNECTOR NAMING**  
(P1, P2, ETC) APPLIES  
TO THE ME3 MODULE  
AND NOT TO PC BOARD  
MOUNTED SOCKETS

Mounting board connector:  
Samtec SQW-107-01-L-D

**P3 INPUT/OUTPUT**

Mounting board connector:  
Samtec SQW-128-01-L-D

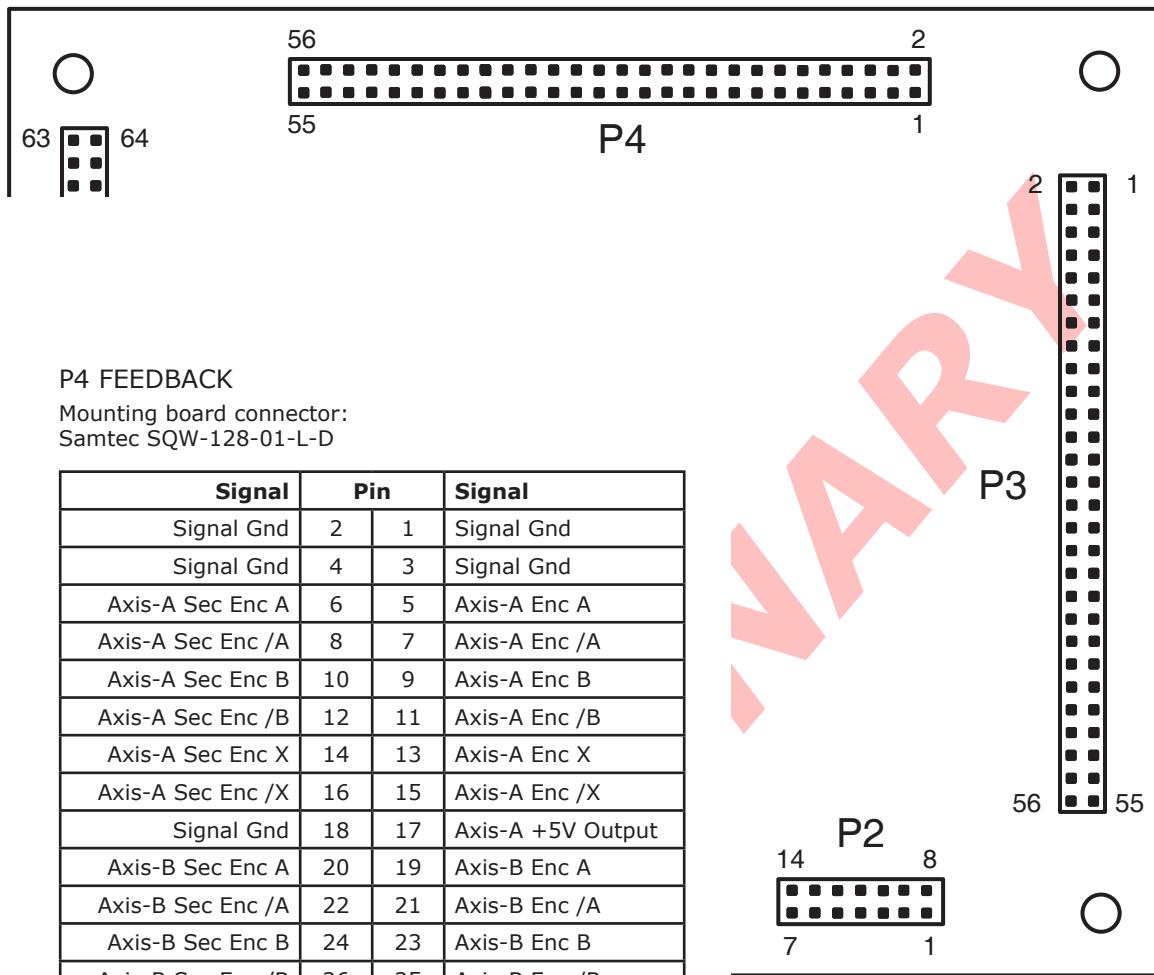
Signal	Pin	Signal
Signal Gnd	2	1
Axis-A Ref(-)	4	3
Axis-B Ref(-)	6	5
Axis-C Ref(-)	8	7
Axis-A Sin(-)	10	9
Axis-A Cos(-)	12	11
Axis-B Sin(-)	14	13
Axis-B Cos(-)	16	15
Axis-C Sin(-)	18	17
Axis-C Cos(-)	20	19
Signal Gnd	22	21
Axis-A Hall-U [IN2]	24	23
Axis-A Hall-W [IN4]	26	25
Axis-A Dir [IN6]	28	27
Axis-B Hall-U [IN8]	30	29
Axis-B Hall-W [IN10]	32	31
Axis-B Dir [IN12]	34	33
Axis-C Hall-U [IN14]	36	35
Axis-C Hall-W [IN16]	38	37
Axis-C Dir [IN18]	40	39
Signal Gnd	42	41
MOSFET [OUT2]	44	43
SPI MOSI HS [OUT4]	46	45
SPI SS1 HS [OUT6]	48	47
HS [OUT8]	50	49
SPI MISO [IN19]	52	51
Signal Gnd	54	53
RS-232 TxD	56	55
		RS-232 RxD

Signal names in this chart are default settings for brushless motors with Halls, position mode, and command source from digital inputs. Digital inputs [IN1~IN19] are programmable for other functions. Outputs [OUT1~OUT9] are programmable for other functions.

**P2 ETHERCAT PORT**

Signal	Pin	Signal
Shield	2	1
Tx2 Term	4	3
Tx1+	6	5
Tx1-	8	7
Rx2 Term	10	9
Rx1+	12	11
Rx1-	14	13
		Rx1 Term

MOUNTING PC BOARD CONNECTORS & SIGNALS

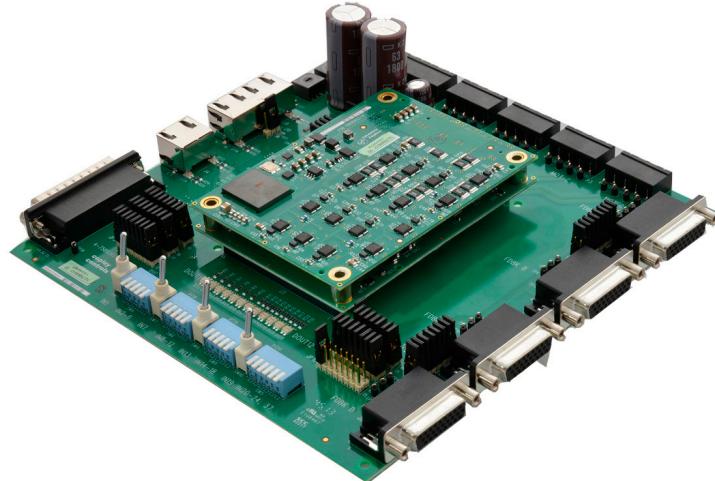


## DEVELOPMENT KIT

### DESCRIPTION

The Development Kit provides mounting and connectivity for one ME3 drive. Solderless jumpers ease configuration of inputs and outputs to support their programmable functions. Switches can be jumpered to connect to digital inputs 1~19 so that these can be toggled to simulate equipment operation. LED's provide status indication for the digital outputs, encoder A/B/X/S signals, and Hall signals. Test points are provided for these signals, too, making it easy to monitor these with an oscilloscope.

Dual EtherCAT connectors make daisy-chain connections possible so that other EtherCAT devices such as Copley's Accelnet Plus or Xenus Plus EtherCAT drives can easily be connected. Rotary switches are provided to set the EtherCAT slave Node-ID (address).



### RS-232 CONNECTION

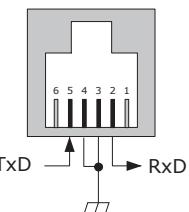
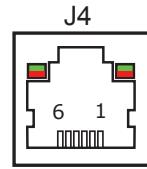
The RS-232 port is used to configure the drive for stand-alone applications, or for configuration before it is installed into an EtherCAT network. CME 2™ software communicates with the drive over this link and is then used for complete drive setup. The EtherCAT Node-ID that is set by the rotary switch can be monitored, and a Node-ID offset programmed as well.

The RS-232 connector, J4, is a modular RJ-11 type that uses a 6-position plug, four wires of which are used for RS-232. A connector kit is available (SER-CK) that includes the modular cable, and an adaptor to interface this cable with a 9-pin RS-232 port on a computer.

The LEDs on J4 are for the EtherCAT network status of Axes A, B, and C and are not associated with the RS-232 port function.

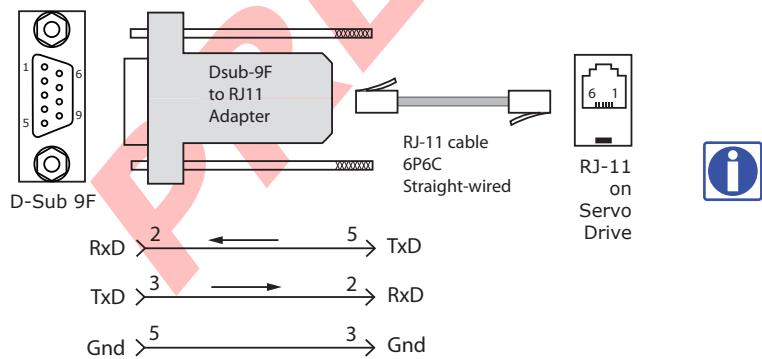
### J8 SIGNALS

RJ-11  
(DTE)



### SER-CK SERIAL CABLE KIT

The SER-CK provides connectivity between a D-Sub 9 male connector and the RJ-11 connector J8 on the Development Kit. It includes an adapter that plugs into the COM1 (or other) port of a PC and uses common modular cable to connect to the DevKit. The connections are shown in the diagram below.



Don't forget to order a Serial Cable Kit SER-CK when placing your order for an ME3 Development Kit!

## DEVELOPMENT KIT INDICATORS (LEDS)

The AMP status LEDs DS17~19 at switches SW1, 7, and 13 show the operational state of each axis of the ME3. The STATUS LEDs on J9 show the state of the EtherCAT NMT (Network Management) state-machines of each axis in the drive. Details on the NMT state-machine can be found in the EtherCAT Programmers Manual, §3.1: <http://www.copleycontrols.com/Motion/pdf/EtherCATProgrammersManual.pdf>

### AMP LEDS

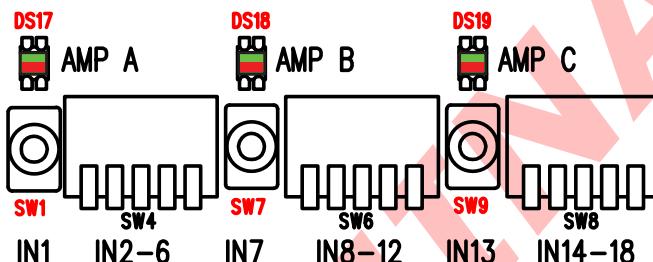
Three bi-color LEDs show the states of each axis of the ME3 by changing color, and either blinking or remaining solid.

The possible color and blink combinations are:

- *Green/Solid:* Drive OK and enabled. Will run in response to reference inputs or EtherCAT commands.
- *Green/Slow-Blinking:* Drive OK but NOT-enabled. Will change to *Green/Solid* when enabled.
- *Green/Fast-Blinking:* Positive or Negative limit switch active. Drive will only move in direction not inhibited by limit switch.
- *Red/Solid:* Transient fault condition. Drive will resume operation when fault is removed.
- *Red/Blinking:* Latching fault. Operation will not resume until drive is Reset.

Drive Fault conditions. Faults are programmable to be either transient or latching:

- Over or under-voltage
- Motor over-temperature
- Encoder +5 Vdc fault
- Short-circuits from output to ground
- Drive over-temperature
- Internal short circuits
- Short-circuits from output to output



### STATUS LEDS

Three bi-color LEDs on J9 & J4 give the state of the NMT state-machine of each axis by changing color, and either blinking or remaining solid. The possible color and blink combinations are:

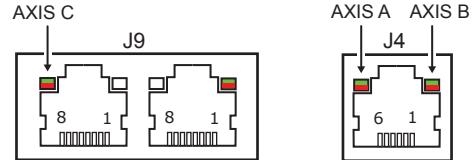
#### RUN (GREEN)

- Off
  - Blinking
  - Single-flash
  - On
- Init
  - Pre-operational
  - Stopped
  - Operational

#### ERROR (RED)

- Off
  - Blinking
  - Single Flash
  - Double Flash
  - Triple Flash
  - On
- No error
  - Invalid configuration, general configuration error
  - Warning limit reached
  - Error Control Event (guard or heartbeat event) has occurred
  - Sync message not received within the configured period
  - Bus Off, the CAN master is bus off

#### NETWORK STATUS LEDS



*Note: Red & green led on-times do not overlap.  
LED color may be red, green, off, or flashing of either color.*

## DEVELOPMENT KIT ETHERCAT NODE ID (ADDRESS)

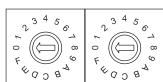
On a EtherCAT network, each device must have unique, non-zero Node-ID. In the ME3 DevKit, this is provided by two 16-position rotary switches with hexadecimal encoding. These can set the Node-ID of the drive's Axis A from 0x01~0xFF (1~255 decimal). The chart shows the decimal values of the hex settings of each switch.

CME2 -> Amplifier -> Network Configuration

Example 1: Find the switch settings for decimal Node-ID 107 (0x6B):

- 1) Find the highest number under SW21 that is less than 107 and set SW21 to the hex value in the same row: 96 < 107 and 112 > 107, so SW21 = 96 = Hex 6
- 2) Subtract 96 from the desired Node-ID to get the decimal value of switch SW22 and set SW22 to the Hex value in the same row: SW22 = (107 - 96) = 11 = Hex B
- 3) This example will produce the following CAN addresses for the ME3:  
Axis A = 107 (0x6B), Axis B = 108 (0x6C), Axis C = 109 (0x6D), Axis D = 110 (0x6E)

SW7 SW8

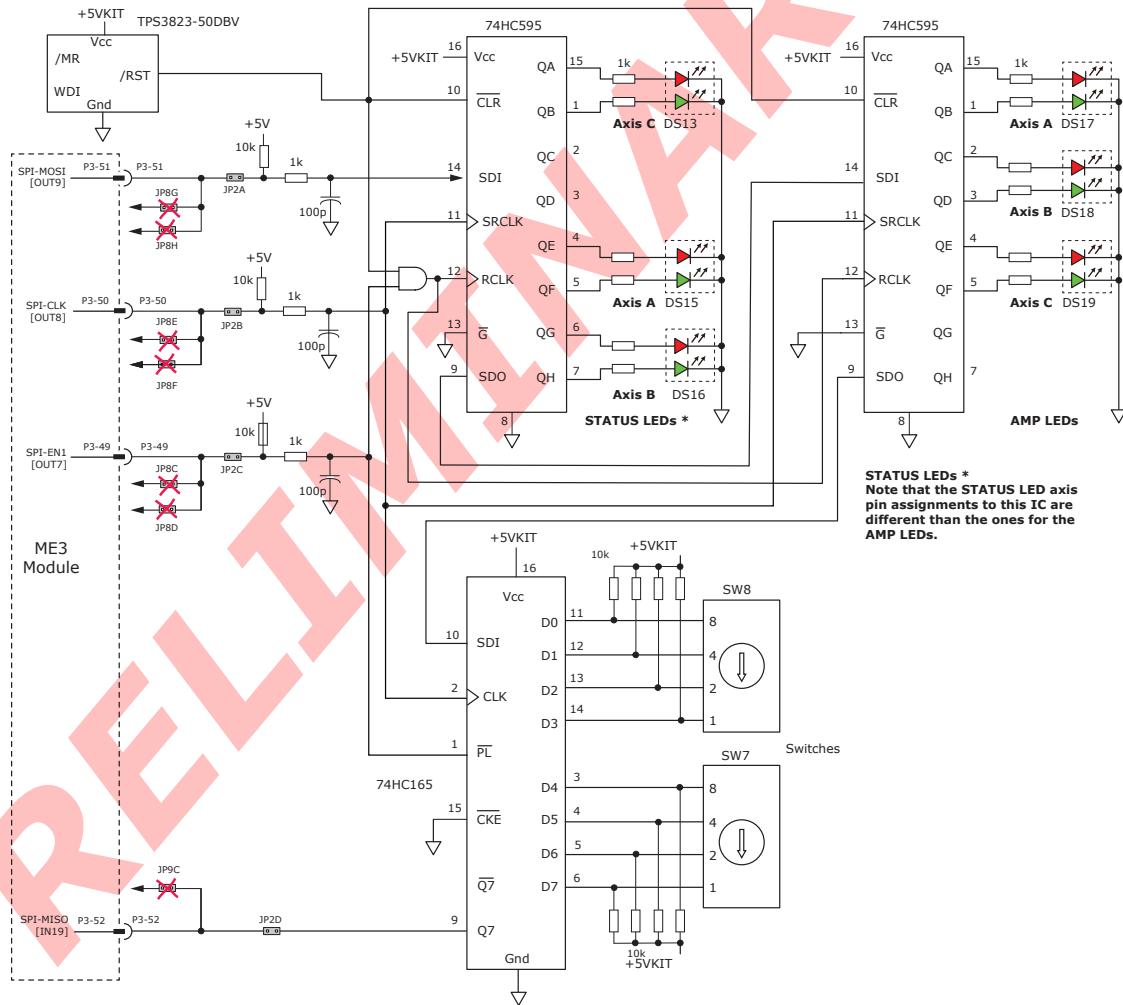


CME2 -> Input/Output -> Digital Outputs

Use Switch and LED Interface (SLI)

EtherCAT  
Node-ID Switch  
Decimal values

	SW7	SW8
HEX	DEC	
0	0	0
1	16	1
2	32	2
3	48	3
4	64	4
5	80	5
6	96	6
7	112	7
8	128	8
9	144	9
A	160	10
B	176	11
C	192	12
D	208	13
E	224	14
F	240	15



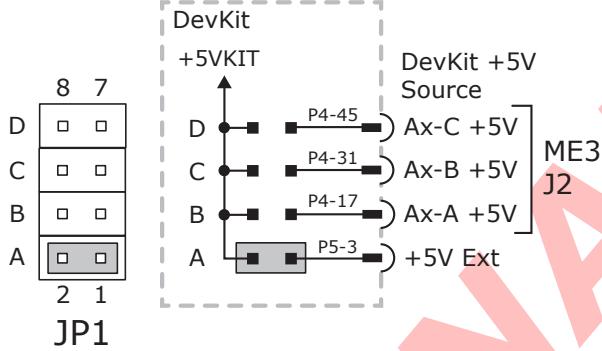
## EtherCAT NODE-ID (ADDRESS) SWITCH CONNECTIONS

This graphic shows the connections to the EtherCAT Node-ID switches and to the status LEDs for the ME3 and EtherCAT. The switches are read once after the drive is reset, or powered-on. When changing the settings of the switches, be sure to either reset the drive, or to power it off-on. Outputs [OUT7,8,9] and input [IN19] operate as an SPI (Switch & LED Interface) port which reads the settings on the EtherCAT Node-ID switches, and controls the LEDs on the serial and EtherCAT port connectors. The jumpers marked with red "X" should be removed so that SW18, or external connections to the signals do not interfere with the operation of the SPI port.

## DEVELOPMENT KIT+5V POWER

The encoder +5VENC power on the feedback connectors J5~J7 is connected directly to the Ax-A, Ax-B, and Ax-C power outputs from the ME3.

The SPI port components on the DevKit that drive the LEDs and read the Node-ID (address) switches connects to the signal +5VKIT. And the +5VKIT connects to a jumper on JP1 that selects a source of the +5V power. This can be powered from either the Ax-A, Ax-B, and Ax-C +5V power from the ME3, or from an external +5V power supply that connects to P5-3. The default "A" position (on JP1 pins 1~2) selects the external +5V power source for +5VKIT. Moving the jumper to the B, C, or D positions (pins 3~4, 5~6, 7~8) selects the axis +5V from the ME3 as the power source for the +5VKIT. As noted below, only one jumper should be used to select the source of power for +5VKIT.



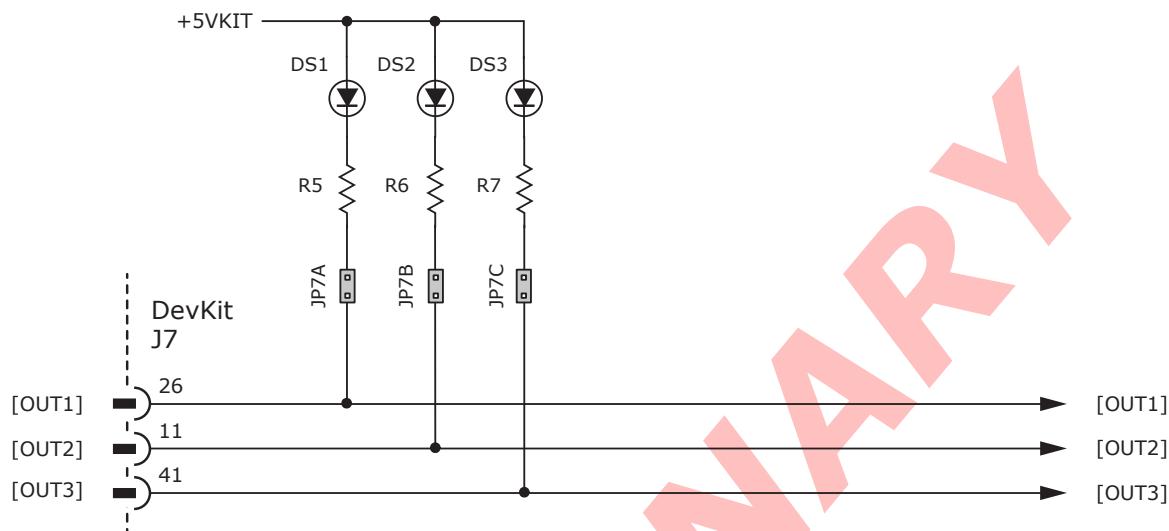
**IMPORTANT: ONLY ONE SHORTING PLUG CAN BE USED ON JP1**

**USE OF MORE THAN ONE PLUG WILL DAMAGE 5V POWER SUPPLIES IN THE ME3**

## DEVELOPMENT KIT OUTPUTS

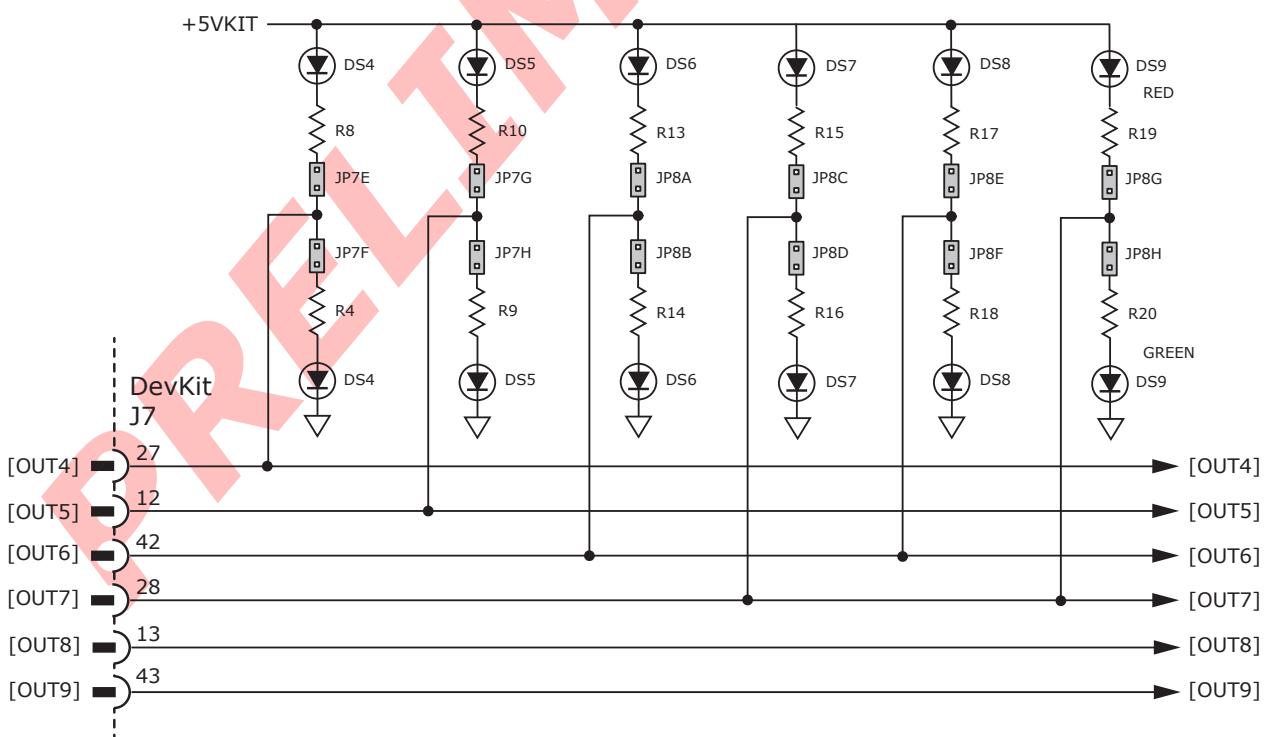
### MOSFET OUTPUTS

There are three MOSFET outputs that can drive controller logic inputs or relays. If relays are driven, then flyback diodes must be connected across their terminals to clamp overvoltages that occur when the inductance of the relay coil is suddenly turned off. LED indicators connected to the outputs will be ON when the output is MOSFET is ON and the output voltage will be near 0V. Outputs 1,2, & 3 are MOSFET types that sink current when ON, and appear as open-circuit when OFF. When these outputs are ON a red LED is turned on. When the outputs are OFF, the red LED is off. The green LED is not used on these outputs.



### LOGIC OUTPUTS

Outputs 4~9 are CMOS types that pull up to 5V or down to ground. When these outputs go high it turns on the green LED. When they are low, the red LED is turned on.

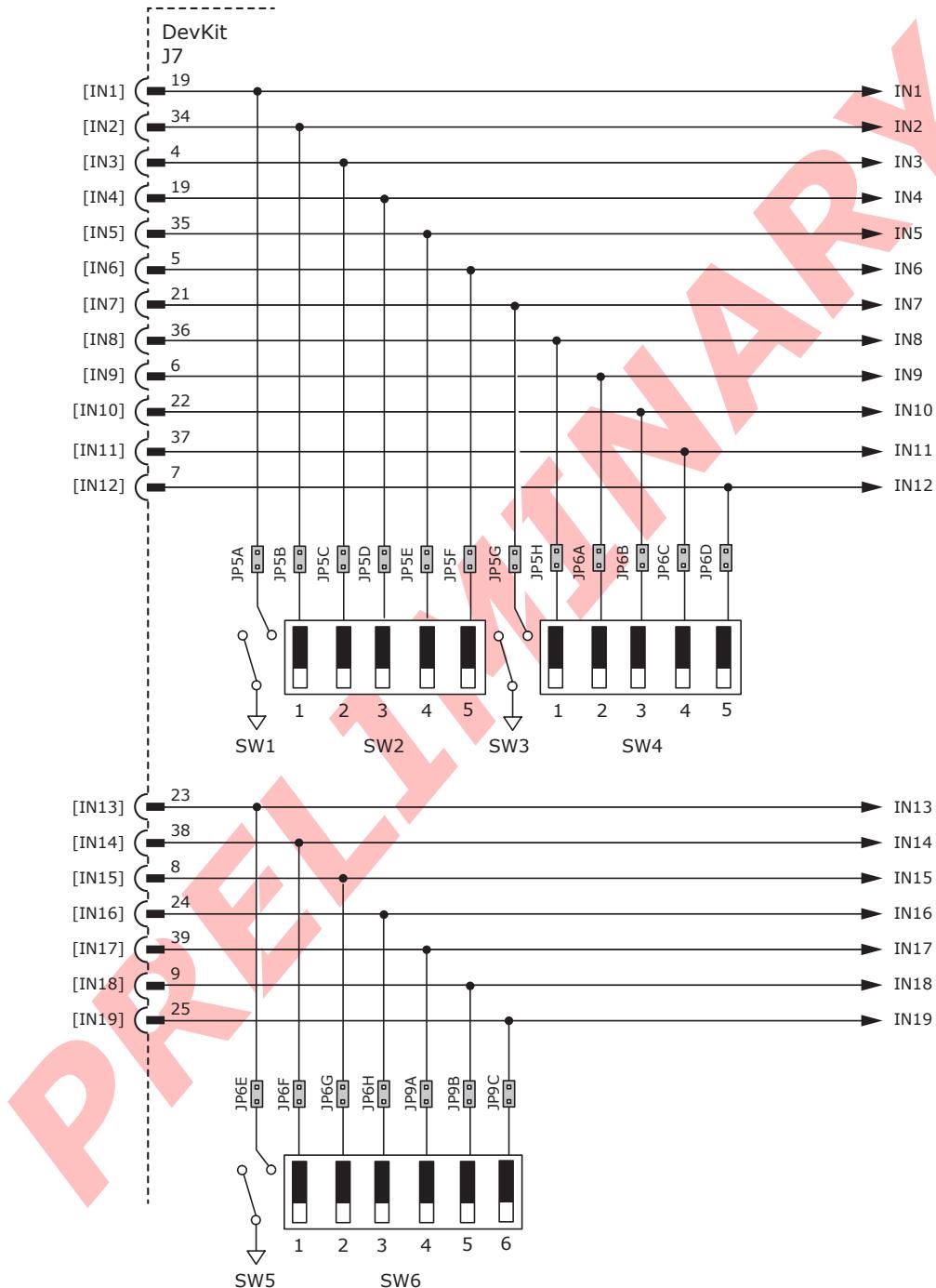


## DEVELOPMENT KIT LOGIC INPUTS & SWITCHES

The Development Kit has jumpers that can connect the ME3 digital inputs to switches on the kit, or to the Control connector J7.

As delivered, all of these jumpers are installed as shown. If connecting to external devices that actively control the level of an input, it is desirable to disconnect the switch which could short the input to ground.

For example, if [IN1] is connected to an external device for the Enable function, then jumper JP5A should be removed to take the switch SW1 out of the circuit. The figure below shows these connections.



## DEVELOPMENT KIT CONNECTORS

The Development Kit mounts a single ME3 module and enables the user to test and operate the ME3 before it is mounted onto a PC board in the target system.

J11      J10      J9  
AXIS A    AXIS B    AXIS C    FEEDBACK

PIN	SIGNAL	PIN	SIGNAL	PIN	SIGNAL
26	Signal Gnd	18	Sin(-)	9	Enc X
25	Signal Gnd	17	+5VENC	8	Enc /X
24	N.C.	16	Signal Gnd	7	Motemp *
23	N.C.	15	Enc S	6	+5VENC
22	N.C.	14	Enc /S	5	Signal Gnd
21	Cos(+)	13	Enc A	4	Hall W
20	Cos(-)	12	Enc /A	3	Hall V
19	Sin(+)	11	Enc B	2	Hall U
		10	Enc /B	1	Frame Gnd

This shows the Motemp signals on the axis feedback connectors J9~J11, and the ME3 pins they connect to.

Function	Axis A	Axis B	Axis C	Conn
Motemp	28	34	40	P3
	IN6	IN12	IN18	
Jumper	JP4-A	JP4-B	JP4-C	

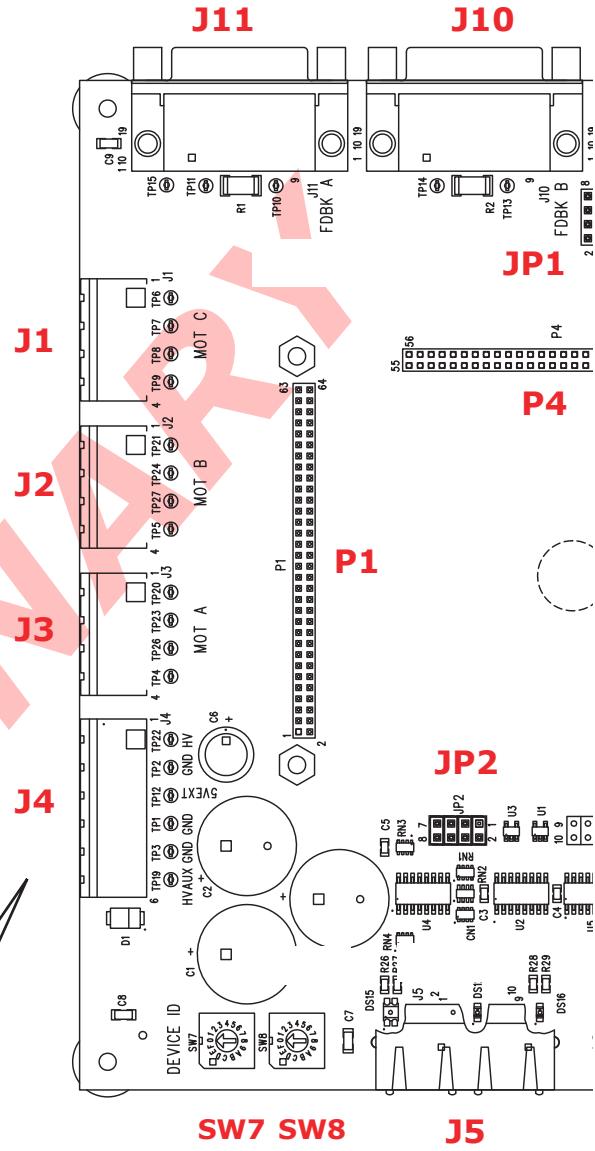
J1: AXIS C MOTOR  
J2: AXIS B MOTOR  
J3: AXIS A MOTOR

Connector, Euro, 4 Terminal,  
5.08 mm

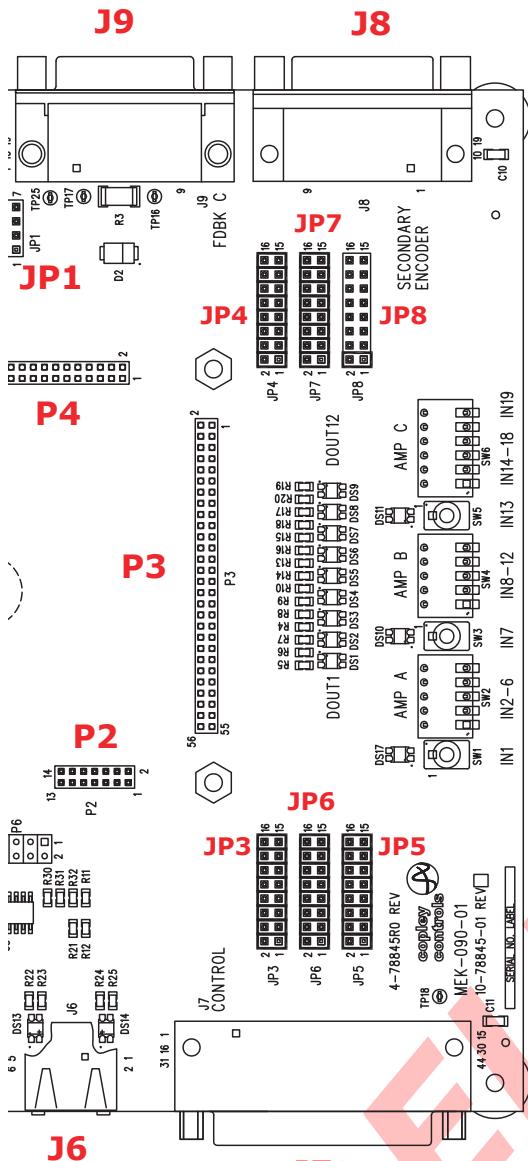
Signal	Pin
Motor A	1
Motor /A	2
Motor B	3
Motor /B	4

J4: HV, AUX, GND  
Connector, Euro, 5 Terminal,  
5.08 mm

Signal	Pin
+HV	1
HV Gnd	2
+5V Ext	3
Sgnd	4
HV Gnd	5
HV Aux	6



## DEVELOPMENT KIT CONNECTORS



## SW 1,3,5: ENABLE INPUTS

Axis ->	Axis A	Axis B	Axis C
Enable	SW1	SW3	SW5
Input	[IN1]	[IN7]	[IN13]
Jumper	JP5-A	JP5-G	JP6-E

## DIP SWITCH INPUT CONNECTIONS

SW# / Axis ->	SW2 / A		SW4 / B		SW6 / C	
1	[IN2]	JP5-B	[IN8]	JP5-H	[IN14]	JP6-F
2	[IN3]	JP5-C	[IN9]	JP6-A	[IN15]	JP6-G
3	[IN4]	JP5-D	[IN10]	JP6-B	[IN16]	JP6-H
4	[IN5]	JP5-E	[IN11]	JP6-C	[IN17]	JP3-A
5	[IN6]	JP5-F	[IN12]	JP6-D	[IN18]	JP3-B
6	SW6 is not on these DIP switches				[IN19]	JP3-C

## J8 SECONDARY FEEDBACK

PIN	SIGNAL	PIN	SIGNAL	PIN	SIGNAL
26	Ax-C Enc B	18	Ax-C /B	9	Ax-C Enc X
25	Ax-C Enc A	17	Ax-C /A	8	Ax-C Enc /X
24	Signal Gnd	16	Ax-C +5V	7	Signal Gnd
23	Ax-B Enc B	15	Ax-B Enc /B	6	Ax-B Enc /X
22	Ax-B Enc A	14	Ax-B Enc /A	5	Ax-B Enc X
21	Signal Gnd	13	Ax-B +5V	4	Signal Gnd
20	Ax-A Enc B	12	Ax-B Enc /B	3	Ax-A Enc /X
19	Ax-A Enc A	11	Ax-A Enc /A	2	Ax-A Enc X
		10	Ax-A +5V	1	Frame Gnd

## J7: CONTROL

PIN	SIGNAL	PIN	SIGNAL	PIN	SIGNAL
15	Signal Gnd	30	Ax-A +5V	44	Ax-B +5V
14	N.C.	29	Ax-C +5V	43	[OUT9]
13	[OUT8]	28	[OUT7]	42	[OUT6]
12	[OUT5]	27	[OUT4]	41	[OUT3]
11	[OUT2]	26	[OUT1]	40	Signal Gnd
10	Signal Gnd	25	[IN19]	39	[IN17]
9	[IN18]	24	[IN16]	38	[IN14]
8	[IN15]	23	[IN13]	37	[IN11]
7	[IN12]	22	[IN10]	36	[IN8]
6	[IN9]	21	[IN7]	35	[IN5]
5	[IN6]	20	[IN4]	34	[IN2]
4	[IN3]	19	[IN1]	33	Signal Gnd
3	Ax-C Ref(-)	18	Ax-B Ref(-)	32	Ax-A Ref(-)
2	Ax-C Ref(+)	17	Ax-B Ref(+)	31	Ax-A Ref(+)
1	Frame Gnd	16	Signal Gnd		

PRELIMINARY

## ORDERING INFORMATION

## MASTER ORDERING GUIDE

ME3-090-10	Multinet Plus ME3 Servo-Stepper drive, 5/10A, 14~90 Vdc
MEK-090-03	Development Kit for Multinet Plus ME3



**PRELIMINARY**

## 16-01567 Document Revision History

Revision	Date	Remarks
00	October 4, 2016	Initial version
00	October 18, 2016	Update servo motor connections

EtherCAT is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Note: Specifications subject to change without notice