

# FEEDBACK VERSIONS

- Analog Sin/Cos
- Quad A/B digital
- Resolver

# CONTROL MODES

- Indexer, Point-to-Point, PVT
- Camming, Gearing, Position, Velocity, Torque

### COMMAND INTERFACE

- CANopen
- ASCII and discrete I/O
- Stepper commands
- ±10 Vdc position/velocity/torque command
- PWM velocity/torque command
- Master encoder (Gearing/Camming)
- Digital inputs for indexer control

### COMMUNICATIONS

- CANopen
- RS232

### FEEDBACK

- Digital Quad A/B encoder
- Analog sin/cos encoder (-S versions)
- Resolver (-R versions)
- Secondary encoder / emulated encoder out
- Digital Halls
- I/O DIGITAL
- 14 inputs, 4 outputs

# REGEN

- Internal
- DIMENSIONS: MM [IN]
- 126 x 89 x 53 [5.0 x 3.5 x 2.1]



Model	Vac	Ic	Iр
XSJ-230-02	100-240	1	2
XSJ-230-06	100-240	3	6
XSJ-230-10	100-240	5	10

\* Add "-S" to part number for Sin/Cos version Add "-R" to part number for Resolver version

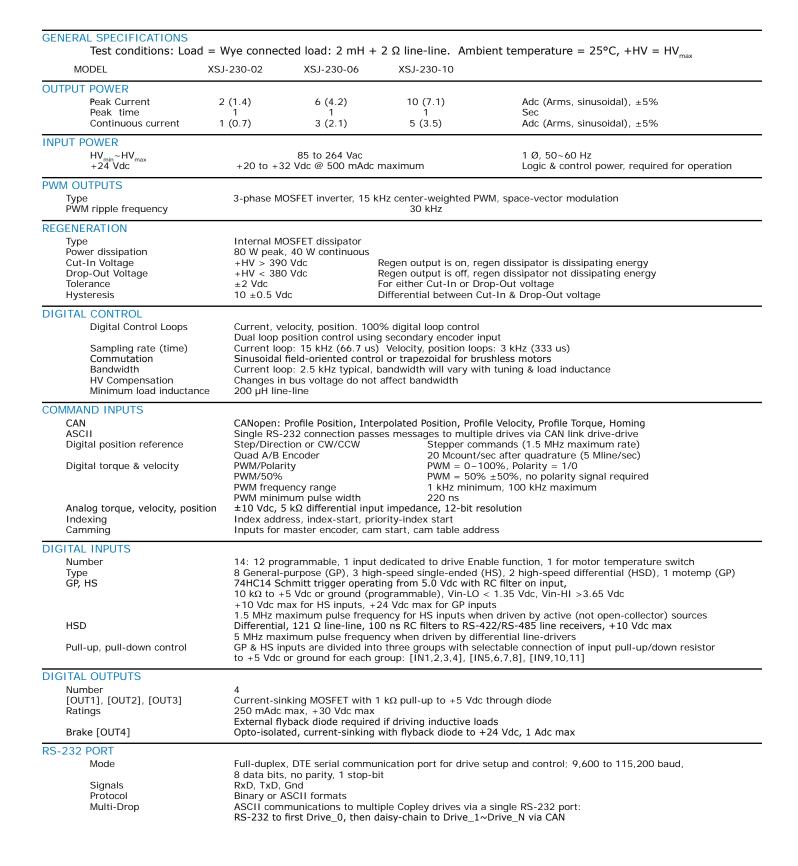
# DESCRIPTION

*Xenus Micro* is a compact, AC powered servo drive for position, velocity, and torque control of AC brushless and DC brush motors. It operates on a distributed control network, as a stand-alone indexing drive, or with external motion controllers.

Feedback options now include brushless resolvers in addition to digital quad A/B and analog sin/cos incremental encoders. The multi-mode encoder port operates as an input or output for the feedback signals. As an input, a secondary digital quad A/B encoder is used for dual-loop position control. Resolver and sin/cos signals are interpolated internally with programmable resolution and appear as digital quad A/B signals when the port functions as an output. Or, the digital quad A/B signals are simply buffered and made available to the system controller, eliminating cumbersome Y-cabling to share a single encoder with drive and control system.

Indexing mode simplifies operation with PLC's that use outputs to select and launch indexes and inputs to read back drive status. A single serial port on the PLC can send ASCII data to multiple drives to change motion profiles as machine requirements change.

CAN bus operation supports Profile Position, Profile Velocity, Profile Torque, Interpolated Position, and Homing. Up to 127 *Xenus Micro* drives can operate on a single CAN bus and groups of drives can be linked via the CAN so that they execute motion profiles together. Operation in torque (current), velocity, and position modes with external motion controllers is supported. Input command signals are  $\pm 10$  Vdc (torque, velocity, position), PWM/Polarity (torque, velocity), or Step/Direction (position).

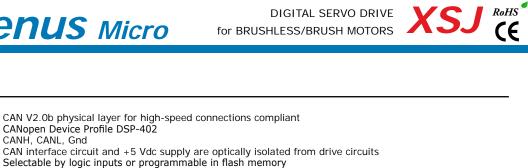




CAN PORT

Format Data

XSJ



Signals Isolation Address selection	CANDPL Device Frome DSF 442 CANH, CANL, Gnd CAN interface circuit and +5 Vdc supply are optically isolated from drive circuits Selectable by logic inputs or programmable in flash memory
MOTOR CONNECTIONS	
Power Commutation Feedback Brake Overtemp sensor	U-V-W phases for brushless, U-V for brush motors Digital Halls, or sin/cos feedback from ServoTube motors Digital quadrature A/B/(X) encoders; differential inputs (Standard) Analog sin/cos encoders, 1 Vpeak-peak, differential inputs with 121 Ω terminating resistor (-S option) Resolver, brushless, single-speed, 1:1 to 2:1 programmable transformation ratio (-R option) <i>See page 4 for details on encoders and resolvers</i> Digital output, isolated, 1 Adc, +30 Vdc max, programmable, with flyback diode to +24 Vdc Digital input, non-isolated, 4.99 kΩ pull-up to +5 Vdc, programmable
MULTI-MODE ENCODER PORT	
As Secondary Encoder Input	Digital quadrature encoder (A, /A, B, /B, X, /X),
As Emulated Encoder Output	20 M counts/sec, post-quadrature (5 M lines/sec) Quadrature encoder emulation with programmable resolution to 4096 lines (65,536 counts) per rev from analog sin/cos encoders. 18 M counts/sec, post-quadrature (4.5 M lines/sec)
As Buffered Encoder Output	Buffered signals from digital quad A/B/X primary encoder. 20 M counts/sec, post-quadrature (5 M lines/sec)/A, B, /B, X, /X, signals from 26C31 differential line driver
LED INDICATORS	
Drive Status CAN Status	Bicolor LED, drive status indicated by color, and blinking or non-blinking condition Bicolor LED, status of CAN bus indicated by color and blink codes to CAN Indicator Specification 303-3
PROTECTIONS	
HV Overvoltage HV Undervoltage Drive over temperature Short circuits I2T Current limiting Motor over temperature Feedback power loss	+HV > 400 VdcDrive PWM outputs disabled+HV < 60 Vdc
MECHANICAL & ENVIRONMENT	AL CONTRACTOR OF CONT
Size Weight Ambient Temperature Range Humidity Vibration Shock Contaminants Environment Cooling	126 x 89 x 53 [5.0 x 3.5 x 2.1] mm [in] 0.67 lb (0.30 kg) 0 to +45 °C operating, -40 to +85 °C storage 0% to 95%, non-condensing 2 g peak, 10~500 Hz (sine), IEC60068-2-6 10 g, 10 ms, half-sine pulse, IEC60068-2-27 Pollution degree 2 IEC68-2: 1990 Heat sink and/or forced air cooling required for continuous power output
AGENCY STANDARDS CONFORM	
EN 55011 : 1998	CISPR 11 (1997) Edition 2/Amendment 2: Limits and Methods of Measurement of Radio Disturbance Characteristics of Industrial, Scientific, and Medical (ISM) Radio Frequency Equipment
EN 61000-6-1 : 2001	Electromagnetic Compatibility Generic Immunity Requirements
Following the provisions of EC	Directive 89/336/EEC:
EN 61010-1 2 <sup>nd</sup> Ed.: 2004	Safety Requirements for Electrical Equipment for Measurement, Control, and Laboratory use
Following the provisions of EC	Directive 2006/95/EC
UL 508C 3 <sup>rd</sup> Ed.: 2002	UL Standard for Safety for Power Conversion Equipment





# FEEDBACK SPECIFICATIONS

### ENCODERS

DIGITAL ENCODER	
Туре	Quadrature, differential line driver outputs
Signals	A, /A, B, /B, (X, /X, index signals optional)
Frequency	5 MHz line frequency, 20 MHz quadrature count frequency
ANALOG ENCODER (-S VERSIONS)	
Туре	Sin/cos, differential line driver outputs, 1.0 Vpeak-peak differential
	centered about 2.5 Vdc typical. Common-mode voltage 0.25 to 3.75 Vdc
Signals	Sin(+), sin(-), cos(+), cos(-)
Frequency	230 kHz maximum line (cycle) frequency
Interpolation	10 bits/cycle (1024 counts/cycle)
DIGITAL HALLS	
Туре	Digital, single-ended, 120° electrical phase difference
Signals	U, V, W
Frequency	Consult factory for speeds >10,000 RPM
ENCODER POWER SUPPLY	
Power Supply	+5 Vdc @ 250 mA to power encoders & Halls
Protection	Current-limited to 750 mA @ 1 Vdc if overloaded
	Encoder power developed from +24 Vdc so position information is not lost when AC mains power is removed

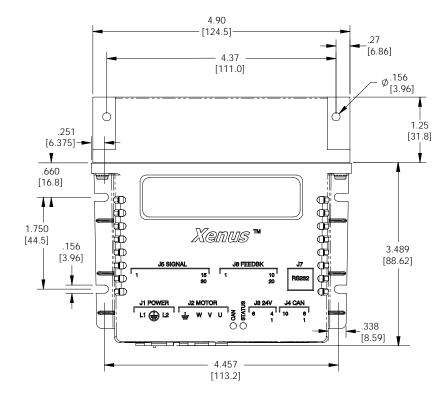
### RESOLVER (-R VERSIONS)

RESOLVER	
Туре	Brushless, single-speed, 1:1 to 2:1 programmable transformation ratio
Resolution	14 bits (equivalent to a 4096 line quadrature encoder)
Reference frequency	7.5 kHz
Reference voltage	2.8 Vrms, auto-adjustable by the drive to maximize feedback
Reference maximum current	100 mA
Maximum RPM	10,000+
ENCODER EMULATION	
Resolution	Programmable to 16.384 counts/rev (4096 line encoder equivalent)

Resolution Buffered encoder outputs Programmable to 16,384 counts/rev (4096 line encoder equivalent) 26C31 differential line driver



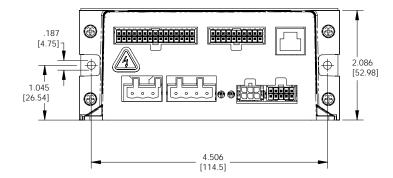
# DIMENSIONS

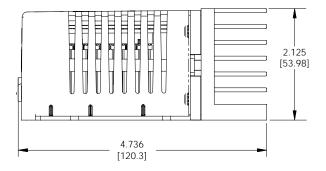


Notes

- 1. Dimensions shown in inches [mm].
- Use external tooth lockwashers between mounting screw head and drive chassis for safety and CE compliance. Recommended screws are #6-32 (M3.5) torqued to 8~10 lb in (0.79~1.02 N·m).

Weights: Drive: 0.67 lb (0.30 kg) Heatsink: 0.56 lb (0.25 kg)







### COMMUNICATIONS

#### CME 2 SOFTWARE

Drive setup is fast and easy using *CME 2* software. All of the operations needed to configure the drive are accessible through this powerful and intuitive program. Auto-phasing of brushless motor Hall sensors and phase wires eliminates "wire and try". Connections are made once and *CME 2* does the rest thereafter. Encoder wire swapping to establish the direction of positive motion is eliminated.

Motor data can be saved as .ccm files. Drive data is saved as .ccx files that contain all drive settings plus motor data. This eases system management as files can be cross-referenced to drives. Once a drive configuration has been completed systems can be replicated easily with the same setup and performance.

When operating as a stand-alone drive that takes command inputs from an external controller, *CME 2* is used for configuration. When operated as a CAN node, *CME 2* is used for programming before and after installation in a CAN network. *Xenus Micro* can also be controlled via *CME 2* while it is in place as a CAN node. During this process, drive operation as a CAN node is suspended. When adjustments are complete, *CME 2* relinquishes control of the drive and returns it to the CAN node state.

#### RS-232

*Xenus Micro* is DTE device configured via a three-wire, full-duplex RS-232 port operating from 9,600 to 115,200 Baud, with 8 data-bits, no parity, and one stop-bit. The RS-232 specification makes no allowance for more than two devices on a serial link. But, multiple *Xenus Micro* drives can communicate over a single RS-232 port by daisy-chaining a master drive to other drives using CAN cables. In the CAN protocol, address 0 is reserved for the CAN master and thereafter all other nodes on a CAN network must have unique, non-zero addresses. When the *Xenus Micro* CAN address is set to 0, it acts as a CAN master, converting the RS-232 data into CAN messages and passing it along to the other drives which act as CAN nodes, each having a unique non-zero CAN address.



#### CAN

*Xenus Micro* uses the CAN physical layer signals CANH, CANL, and GND for connection, and CANopen protocol for communication. The default address is 0 which is produced by [IN5~8] programmed to pull-down to ground, and a flash address of 0. Before installing the drive in a CAN system, it must be assigned a non-zero CAN address. A maximum of 127 CAN nodes are allowed on a single CAN bus. For installations with sixteen or more CAN nodes on a network CME 2 can be used to configure *Xenus Micro* to use a combination of digital inputs and programmed offset in flash memory to configure the drive with a CAN node address.

### ASCII COMMUNICATIONS

The Copley ASCII Interface is a set of ASCII format commands that can be used to operate and monitor Copley Controls Accelnet, Stepnet, and Xenus series amplifiers over an RS-232 serial connection. For instance, after basic amplifier configuration values have been programmed using CME 2, a control program can use the ASCII Interface to:

- Enable the amplifier in Programmed Position mode.
- Home the axis.

• Issue a series of move commands while monitoring position, velocity, and other run-time variables.

Additional information can be found in the ASCII Programmers Guide on the Copley website:

http://www.copleycontrols.com/motion/downloads/pdf/ASCII\_ProgrammersGuide.pdf

### CAN STATUS LED

CRIVE STATE	. ED ON-OFF CONDITION
Pre operational	
Operational	7
Stopped	:
Warning Lond Peached	
Encrosomico Evini	
Syn: Engl	
Russer	

Drive Fault conditions:

- Over or under-voltage
- Motor over-temperature
- Encoder +5 Vdc fault
- Short-circuits from output to output
- Short-circuits from output to ground
- Internal short circuits
- Drive over-temperature

Faults are programmable to be either transient or latching

Note: Red & green led on-times do not overlap. LED color may be red, green, off, or flashing of either color.

# DRIVE STATUS LED

A single bi-color LED gives the state of the drive by changing color, and either blinking or remaining solid. The possible color and blink combinations are:

- Green/Solid: Drive OK and enabled. Will run in response to reference inputs or CANopen commands.
- Green/Slow-Blinking: Drive OK but NOT-enabled. Will run when enabled.
- Green/Fast-Blinking: Positive or Negative limit switch active. Drive will only move in direction not inhibited by limit switch.
   Red/Solid: Transient fault condition. Drive will resume operation when fault is removed.
- Red/Blinking:
  - Blinking: Latching fault. Operation will not resume until drive is Reset

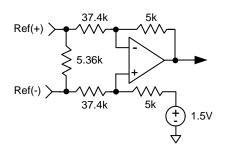
Tel: 781-828-8090



COMMAND INPUTS

# ANALOG TORQUE, VELOCITY, POSITION

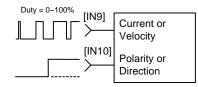
A single  $\pm 10$  Vdc differential input connects to controllers that use PID or similar compensators, and output a current or velocity command to the drive. Drive output current or velocity vs. reference input voltage is programmable. In position-mode, the analog command is converted to a digital position reference based on a programmable ratio of encoder counts vs. input volts. When this is greater than the deadband, which is programmable down to 0 V, it is passed through velocity, acceleration, and deceleration limiters after which it becomes the input to the position loop.



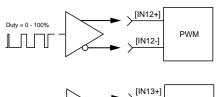
# DIGITAL TORQUE, VELOCITY

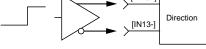
Digital torque or velocity commands can be in either single-ended or differential format. Single-ended signals should be sourced from devices with active pull-up and pull-down to take advantage of the high-speed inputs. Differential inputs have 121  $\Omega$  line-terminators.

### SINGLE-ENDED PWM & DIRECTION

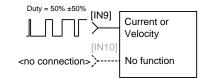


### **DIFFERENTIAL PWM & DIRECTION**

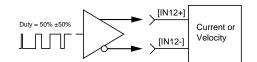




### SINGLE-ENDED 50% PWM



#### DIFFERENTIAL 50% PWM





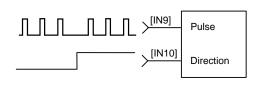


# COMMAND INPUTS (CONT'D)

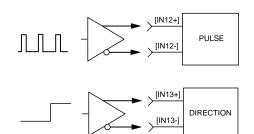
# **DIGITAL POSITION**

Digital position commands can be in either single-ended or differential format. Single-ended signals should be sourced from devices with active pull-up and pull-down to take advantage of the high-speed inputs. Differential inputs have  $121 \Omega$  line-terminators.

### SINGLE-ENDED PULSE & DIRECTION

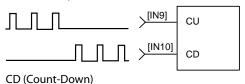


## DIFFERENTIAL PULSE & DIRECTION

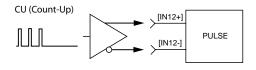


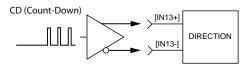
### SINGLE-ENDED CU/CD

CU (Count-Up)



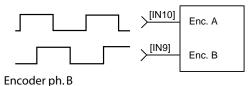
### DIFFERENTIAL CU/CD



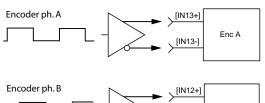


### QUAD A/B ENCODER SINGLE-ENDED

Encoder ph. A



#### QUAD A/B ENCODER DIFFERENTIAL



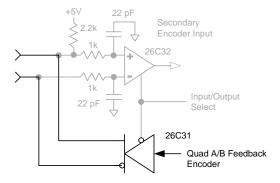


### MULTI-MODE ENCODER PORT

This port consists of three differential input/output channels that take their functions from the Basic Setup of the drive. On drives with quad A/B encoder feedback, the port works as an output buffering the signals from the encoder. With resolver or sin/ cos encoder versions, the feedback is converted to quad A/B signals with programmable resolution. These signals can then be fed back to an external motion controller that closes the position or velocity loops. As an input, the port can take quad A/B signals to produce a dual-loop position control system or use the signals as master-encoder feedback in camming mode. In addition, the port can take stepper command signals (CU/CD or Pulse/Direction) in differential format.

# AS BUFFERED OUTPUTS FROM A DIGITAL QUADRATURE FEEDBACK ENCODER

When using a digital quadrature feedback encoder, the A/B/X signals drive the multi-mode port output buffers directly. This is useful in systems that use external controllers that also need the motor feedback encoder signals because these now come from J7, the Control connector. In addition to eliminating "Y" cabling where the motor feedback cable has to split to connect to both controller and motor, the buffered outputs reduce loading on the feedback cable that could occur if the motor encoder had to drive two differential inputs in parallel, each with it's own 121 ohm terminating resistor.



### AS EMULATED QUAD A/B/X ENCODER OUTPUTS FROM AN ANALOG SIN/COS FEEDBACK ENCODER OR RESOLVER

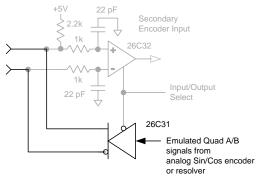
Analog sin/cos or resolver signals are interpolated in the drive with programmable resolution. The incremental position data is then converted back into digital quadrature format which drives the multi-mode port output buffers. Some analog encoders also produce a digital index pulse which is connected directly to the port's output buffer. The result is digital quadrature A/B/X signals that can be used as feedback to an external control system. Resolver signals are interpolated with programmable resolution up to 14-bits per revolution (single-speed resolver).

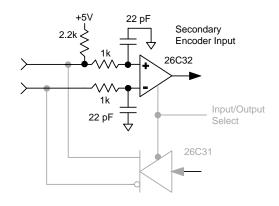
# AS A MASTER OR CAMMING ENCODER INPUT FROM A DIGITAL QUADRATURE ENCODER

When operating in position mode the multi-mode port can accept digital command signals from external encoders. These can be used to drive cam tables, or as master-encoder signals when operating in a master/slave configuration.

#### AS DIGITAL COMMAND INPUTS IN PULSE/DIRECTION, PULSE-UP/PULSE-DOWN, OR DIGITAL QUADRATURE ENCODER FORMAT

The multi-mode port can also be used when digital command signals are in a differential format. These are the signals that typically go to [IN9] and [IN10] when they are single-ended. But, at higher frequencies these are likely to be differential signals in which case the multi-mode port can be used.





Tel: 781-828-8090



# GP (GENERAL PURPOSE) DIGITAL INPUTS

There are fourteen digital inputs, thirteen of which have programmable functions. Input [IN1] is not programmable and is dedicated to the drive Enable function. This is done to prevent accidental programming of the input in such a way that the controller could not shut it down. Programmable functions of the digital inputs include:

- Amplifier Enable
- PWM Sync Input CAN address
- Positive Limit switch ٠ Negative Limit switch ٠
- Drive Reset •
- Motor over-temperature •
- Home switch
- Motion Abort

[IN1]

[IN2]

[IN3]

[IN4]

24 Vdc max

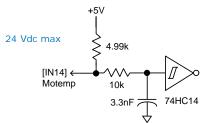
- position control and camming Reference input attenuation select (zero or divide by eight) •
  - 24 Vdc max 10k [IN5] [IN6] [IN7] 10k [IN8] 74HC14 74HC14 33nF

• PWM/Polarity or PWM 50% commands

· Pulse/Direction or CW/CCW stepper pulses,

for current/velocity control

or quad A/B encoder signals for



10k

1 k

100 pF

Line-receiver

74HC14

10 Vdc max

[IN9] [IN10]

[IN11]

10

121

[IN13+]  $\rightarrow$ 

[IN13-] 1 **HS** Inputs

1 k

100 pF

XSJ

# HS (HIGH SPEED) DIGITAL INPUTS

\* Not programmable

10k

33nF

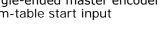
These are single-ended inputs with all the programmable functions of the GP inputs plus these additional functions on [IN9] & [IN10]:

- Position or Camming modes: Pulse/Direction, CU/CD, or A/B Quad encoder inputs
- Velocity or Current modes: PWM 50%, PWM & Direction
- PWM Sync



These are differential inputs with programmable functions.

- Pulse/Direction, CU/CD, or A/B Quad encoder inputs
- Home switch
- Camming: Single-ended master encoder Cam-table start input



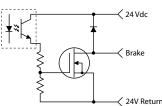
# **DIGITAL OUTPUTS**

The digital outputs are open-drain MOSFETs with 1 k $\Omega$  pull-up resistors in series with a diode to +5 Vdc. They can sink up to 250 mAdc from external loads operating from power supplies to +30 Vdc. The output functions are programmable. The active state of the outputs is programmable to be on or off.

When driving inductive loads such as a relay, an external fly-back diode is required. The internal diode in the output is for driving PLC inputs that are opto-isolated and connected to +24 Vdc. The diode prevents conduction from +24 Vdc through the 1 k $\Omega$  resistor to +5 Vdc in the drive. This could turn the PLC input on, giving a false indication of the drive output state.

# MOTOR BRAKE OUTPUT

This is an optically isolated output with a higher current rating for driving motor brakes. It can sink 1 Adc and has a flyback diode that is connected to the AuxHV input (+24 Vdc). Brake timing and function is programmable.



10 Vdc max

OR 

[IN12+]

[IN12-]

[OUT1]

[OUT2]

[OUT3]



### OUTPUT VOLTAGE LIMITS

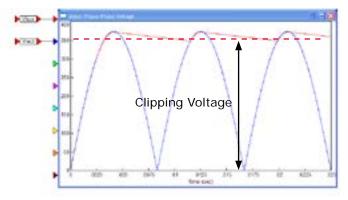
The XSJ rectifies the AC mains power to produce an internal DC supply (HV). The rectified mains power is stored temporarily in a capacitor. As the load power increases, energy is drawn from the capacitor, discharging it until re-charged by the next cycle of the mains. Because the capacitor is only charged for a brief time at 2X the line frequency, the voltage will decrease between these charges producing "ripple" on the DC supply. As the motor voltage increases (a combination of BEMF (Back ElectroMotive Force) and voltage-drop across the motor's resistance) it eventually hits the bottom of the ripple voltage waveform on the DC supply.

over the range of output currents. In order to avoid clipping, select a motor winding to provide some headroom between the clipping voltage and the expected terminal voltage to allow for low-line conditions on the mains, resistance

This is called "clipping" as the output voltage can no longer increase to control motor current. The graph below shows the clipping

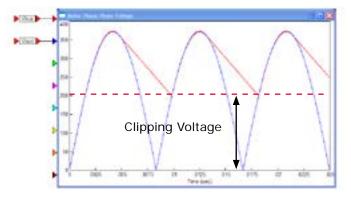
voltages for the XSJ when operated at some common mains voltages

#### DC SUPPLY VOLTAGE AT LOW OUTPUT CURRENT AND POWER DC SUPPLY VOL



#### DC SUPPLY VOLTAGE AT HIGH OUTPUT CURRENT AND POWER

changes in the motor due to heating, etc.



#### EXAMPLE

Assume 8 Adc is required to accelerate a linear motor to 2.5 m/s. Motor resistance is 12  $\Omega$  and BEMF constant is 36 V/m/s. The motor is brushless driven with sinusoidal commutation:

1) Find I\*R voltage drop:

8 Adc \* 12  $\Omega$  \* 0.75 = 72 Vdc.

The 0.75 factor converts the line-line resistance of the motor to the effective resistance when commutating sinusoidally.

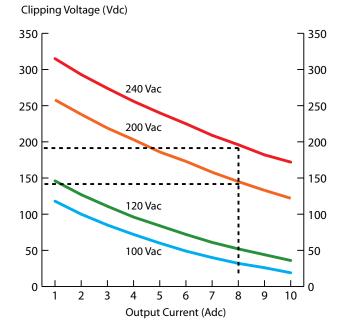
2) Find BEMF at 2.5 m/s: 36 V/m/s \* 2.5 m/s = 90 Vdc

- 3) Find motor terminal voltage:
  - $I^{*}R + BEMF = 72 + 90 = 162 Vdc$

4) The dotted lines on the graph to the right show the clipping voltages at 8 Adc. Operation at 240 Vac would give about 28 V of headroom. But, at 200 Vac, either the motor velocity or accelerating current would have to be reduced to avoid clipping.

Finally, note that the motor resistance will increase 29% if it heats from 25C to 100C. That would change the required terminal voltage to 183 Vdc. In general, allow 20~30% headroom between motor terminal voltage demand and the clipping voltage. Using the oscilloscope in CME 2 software, the bus voltage and motor terminal voltage can be displayed for a final determination of the headroom in the working machine.

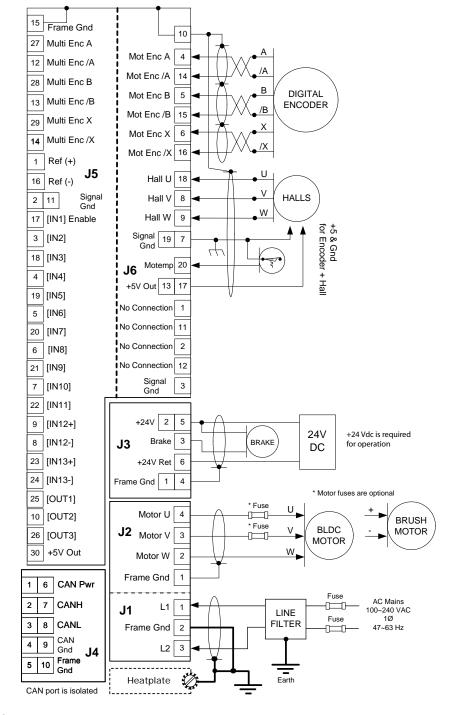
#### CLIPPING VOLTAGE VS. OUTPUT CURRENT







# DRIVE CONNECTIONS



### NOTES

- 1. The functions of input signals on J5-3,4,5,6,7,8-9,18,19,20,21,22,23-24, and are programmable.
- 2. The function of [IN1] on J5-17 is always Drive Enable and is not programmable.
  - The active level of [IN1] is programmable, and resetting the drive or clearing faults with changes on the enable input is programmable.
- 3. Pins J5-30, J6-13, and J6-17 connect to the same +5 Vdc @ 250 mAdc power source. Total current drawn from all pins cannot exceed 250 mAdc.



# **CONNECTORS & SIGNALS**

J1 Power				
Signal	Pin			
L1	1			
Frame Ground	2			
L2	3			

J1 Cable Connector:

Euro-style 5,0 mm pluggable male terminal block:

Wago: 721-103/026-047/RN01-0000 Insert/extract lever: Wago: 231-131

J2 Motor				
Signal	Pin			
Frame Ground	1			
Motor W	2			
Motor V	3			
Motor U	4			

J2 Motor Cable Connector: Euro-style 5,0 mm pluggable male terminal block: Wago: 721-104/026-047/RN01-0000 Insert/extract lever: Wago: 231-131

J3 Brake, 24V Power				
Signal	P	in	Signal	
Brake	3	6	24V Return	
+24Vdc	2	5	+24Vdc	
Frame Gnd	1	4	Frame Gnd	

### J3 AuxHV/Brake Cable Connector:

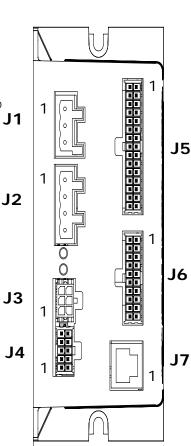
6-position poke/crimp Housing: Molex 43025-0600 Contact: Molex 43030-0008 Crimping tool: Molex 63811-2800 Contact extractor: Molex 11-03-0043

J4 CAN					
Signal	Р	in	Signal		
Frame Ground	5	10	Frame Ground		
Signal Ground	4	9	Signal Ground		
CANL	3	8	CANL		
CANH	2	7	CANH		
CAN Power	1	6	CAN Power		

CAN circuits are optically-isolated from drive circuits

#### J4 CAN Cable Connector:

- 10-position poke/crimp
- Housing: Samtec IPD1-5-D Contacts(20): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11
- Contact Extractor: Samtec CAT-EX-179-01



J5 Signal				
Signal	Pi	in	Signal	
Analog Ref (-)	16	1	Analog Ref (+)	
Enable Input [IN1]	17	2	Signal Ground	
GP Input [IN3]	18	3	GP Input [IN2]	
GP Input [IN5]	19	4	GP Input [IN4]	
GP Input [IN7]	20	5	GP Input [IN6]	
HS Input [IN9]	21	6	GP Input [IN8]	
HS Input [IN11]	22	7	HS Input [IN10]	
HS Input [IN13+]	23	8	HS Input [IN12-]	
HS Input [IN13-]	24	9	HS Input [IN12+]	
GP Output [OUT1]	25	10	GP Output [OUT2]	
GP Output [OUT3]	26	11	Signal Ground	
Multi-Mode Encoder A	27	12	Multi-Mode Encoder /A	
Multi-Mode Encoder B	28	13	Multi-Mode Encoder /B	
Multi-Mode Encoder X	29	14	Multi-Mode Encoder /X	
+5 Vdc Output	30	15	Frame Ground	

### J5 Control Cable Connector:

30-position poke/crimp

Housing: Samtec IPD1-15-D Contacts(30): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01

J6 Feedback					
Signal	Pi	in	Signal		
No Connection	11	1	No Connection		
No Connection	12	2	No Connection		
+5 Vdc Output	13	3	Signal Ground		
Encoder /A	14	4	Encoder A		
Encoder /B	15	5	Encoder B		
Encoder /X	16	6	Encoder X		
+5 Vdc Output	17	7	Signal Ground		
Hall U	18	8	Hall V		
Signal Ground	19	9	Hall W		
Motemp [IN14]	20	10	Frame Ground		

J6 Feedback Cable Connector:

20-position poke/crimp

Housing: Samtec IPD1-10-D Contacts(30): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01

**J7 RS-232 Cable Connector:** RJ-11 Modular type 6-position, 4 used

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J7 RS-232

No Connect

TxD Output

Signal Ground

Signal Ground

RxD Input

No Connect

Signal

Pin

6

5

4

3

2

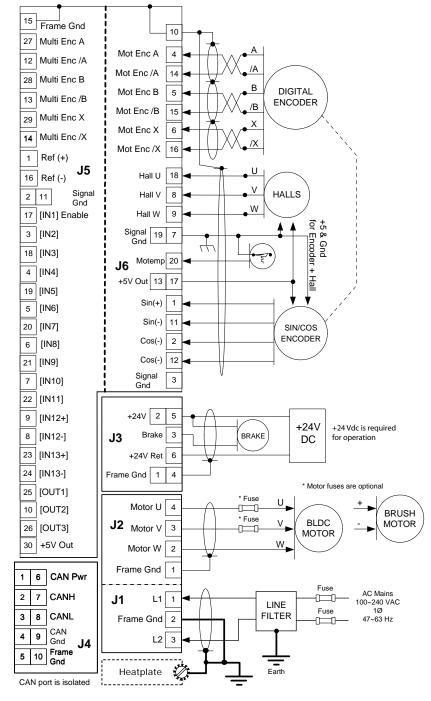
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# DRIVE CONNECTIONS



# NOTES

- 1. The functions of input signals on J5-3,4,5,6,7,8-9,18,19,20,21,22,23-24, and are programmable.
- 2. The function of [IN1] on J5-17 is always Drive Enable and is not programmable.
  - The active level of [IN1] is programmable, and resetting the drive or clearing faults with changes on the enable input is programmable.
- 3. Pins J5-30, J6-13, and J6-17 connect to the same +5 Vdc @ 250 mAdc power source. Total current drawn from all pins cannot exceed 250 mAdc.





# **CONNECTORS & SIGNALS**

J1 Power				
Signal	Pin			
L1	1			
Frame Ground	2			
L2	3			

- J1 Cable Connector:
- Euro-style 5,0 mm pluggable male terminal block:
- Wago: 721-103/026-047/RN01-0000 Insert/extract lever: Wago: 231-131

J2 Motor	
Signal	Pin
Frame Ground	1
Motor W	2
Motor V	3
Motor U	4

J2 Motor Cable Connector: Euro-style 5,0 mm pluggable male terminal block: Wago: 721-104/026-047/RN01-0000 Insert/extract lever: Wago: 231-131

J3 Brake, 24V Power				
Signal	Pin		Signal	
Brake	3	6	24V Return	
+24Vdc	2	5	+24Vdc	
Frame Gnd	1	4	Frame Gnd	

J3 AuxHV/Brake Cable Connector:

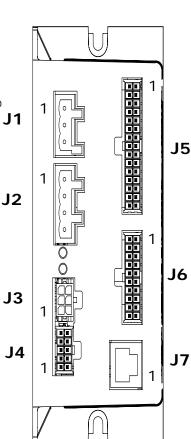
6-position poke/crimp Housing: Molex 43025-0600 Contact: Molex 43030-0008 Crimping tool: Molex 63811-2800 Contact extractor: Molex 11-03-0043

ιĮ	J4 CAN			
I [	Signal	Р	in	Signal
ı [	Frame Ground	5	10	Frame Ground
ı [	Signal Ground	4	9	Signal Ground
۱ſ	CANL	3	8	CANL
	CANH	2	7	CANH
	CAN Power	1	6	CAN Power

# CAN circuits are optically-isolated from drive circuits

### J4 CAN Cable Connector:

10-position poke/crimp Housing: Samtec IPD1-5-D Contacts(20): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01



J5 Signal				
Signal	Pin		Signal	
Analog Ref (-)	16	1	Analog Ref (+)	
Enable Input [IN1]	17	2	Signal Ground	
GP Input [IN3]	18	3	GP Input [IN2]	
GP Input [IN5]	19	4	GP Input [IN4]	
GP Input [IN7]	20	5	GP Input [IN6]	
HS Input [IN9]	21	6	GP Input [IN8]	
HS Input [IN11]	22	7	HS Input [IN10]	
HS Input [IN13+]	23	8	HS Input [IN12-]	
HS Input [IN13-]	24	9	HS Input [IN12+]	
GP Output [OUT1]	25	10	GP Output [OUT2]	
GP Output [OUT3]	26	11	Signal Ground	
Multi-Mode Encoder A	27	12	Multi-Mode Encoder /A	
Multi-Mode Encoder B	28	13	Multi-Mode Encoder /B	
Multi-Mode Encoder X	29	14	Multi-Mode Encoder /X	
+5 Vdc Output	30	15	Frame Ground	

### J5 Control Cable Connector:

30-position poke/crimp

Housing: Samtec IPD1-15-D Contacts(30): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01

J6 Feedback						
Signal	Pin		Signal			
Sin(-)	11	1	Sin(+)			
Cos(-)	12	2	Cos(+ )			
+5 Vdc Output	13	3	Signal Ground			
Encoder /A	14	4	Encoder A			
Encoder /B	15	5	Encoder B			
Encoder /X	16	6	Encoder X			
+5 Vdc Output	17	7	Signal Ground			
Hall U	18	8	Hall V			
Signal Ground	19	9	Hall W			
Motemp [IN14]	20	10	Frame Ground			

J6 Feedback Cable Connector:

20-position poke/crimp

Housing: Samtec IPD1-10-D Contacts(30): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01

**J7 RS-232 Cable Connector:** RJ-11 Modular type 6-position, 4 used

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 Web:
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 24

J7 RS-232

No Connect

TxD Output

Signal Ground

Signal Ground

**RxD** Input

No Connect

Signal

Pin

6

5

4

3

2

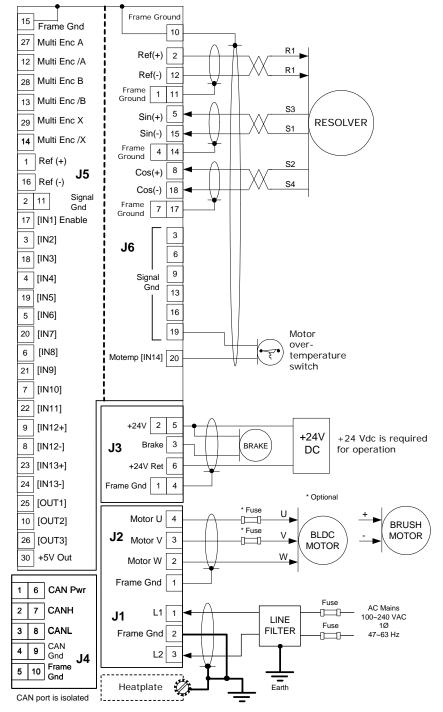
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# DRIVE CONNECTIONS



# NOTES

- 1. The functions of input signals on J5-3,4,5,6,7,8-9,18,19,20,21,22,23-24, and are programmable.
- The function of [IN1] on J5-17 is always Drive Enable and is not programmable. The active level of [IN1] is programmable, and resetting the drive or clearing faults with changes on the enable input is programmable.





# **CONNECTORS & SIGNALS**

J1 Power	
Signal	Pin
L1	1
Frame Ground	2
L2	3

J1 Cable Connector:

Euro-style 5,0 mm pluggable male terminal block:

Wago: 721-103/026-047/RN01-0000 Insert/extract lever: Wago: 231-131 J1

J2 Motor	
Signal	Pin
Frame Ground	1
Motor W	2
Motor V	3
Motor U	4

J2 Motor Cable Connector: Euro-style 5,0 mm pluggable male terminal block: Wago: 721-104/026-047/RN01-0000 Insert/extract lever: Wago: 231-131

J3 Brake, 24V Power				
Signal	Pin		Signal	
Brake	3	6	24V Return	
+24Vdc	2	5	+24Vdc	
Frame Gnd	1	4	Frame Gnd	

J3 AuxHV/Brake Cable Connector:

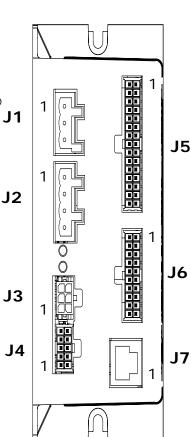
6-position poke/crimp Housing: Molex 43025-0600 Contact: Molex 43030-0008 Crimping tool: Molex 63811-2800 Contact extractor: Molex 11-03-0043

Γ.					
L	J4 CAN				
I	Signal	Р	in	Signal	
L	Frame Ground	5	10	Frame Ground	
L	Signal Ground	4	9	Signal Ground	
	CANL	3	8	CANL	
I	CANH	2	7	CANH	
I	CAN Power	1	6	CAN Power	

# CAN circuits are optically-isolated from drive circuits

#### J4 CAN Cable Connector:

10-position poke/crimp Housing: Samtec IPD1-5-D Contacts(20): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01



J5 Signal				
Signal	Pin		Signal	
Analog Ref (-)	16	1	Analog Ref (+)	
Enable Input [IN1]	17	2	Signal Ground	
GP Input [IN3]	18	3	GP Input [IN2]	
GP Input [IN5]	19	4	GP Input [IN4]	
GP Input [IN7]	20	5	GP Input [IN6]	
HS Input [IN9]	21	6	GP Input [IN8]	
HS Input [IN11]	22	7	HS Input [IN10]	
HS Input [IN13+]	23	8	HS Input [IN12-]	
HS Input [IN13-]	24	9	HS Input [IN12+]	
GP Output [OUT1]	25	10	GP Output [OUT2]	
GP Output [OUT3]	26	11	Signal Ground	
Multi-Mode Encoder A	27	12	Multi-Mode Encoder /A	
Multi-Mode Encoder B	28	13	Multi-Mode Encoder /B	
Multi-Mode Encoder X	29	14	Multi-Mode Encoder /X	
+5 Vdc Output	30	15	Frame Ground	

### J5 Control Cable Connector:

30-position poke/crimp

Housing: Samtec IPD1-15-D Contacts(30): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01

J6 Feedback						
Signal	Pin		Signal			
Frame Ground	11 1		Frame Ground			
Output R2 Ref(-)	12	2	Ref(+) Output R1			
Signal Ground	13	3	Signal Ground			
Frame Ground	14	4	Frame Ground			
Input S1 Sin(-)	15	5	Sin(+) Input S3			
Signal Ground	16	6	Signal Ground			
Frame Ground	17	7	Frame Ground			
Input S4 Cos(-)	18	8	Cos(+) Input S2			
Signal Ground	19	9	Signal Ground			
Motemp [IN14]	20	10	Frame Ground			

J6 Feedback Cable Connector:

20-position poke/crimp

Housing: Samtec IPD1-10-D Contacts(30): Samtec CC79L-2024-01-F Crimping tool: Samtec CAT-HT-179-2024-11 Contact Extractor: Samtec CAT-EX-179-01

**J7 RS-232 Cable Connector:** RJ-11 Modular type 6-position, 4 used

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J7 RS-232

No Connect

TxD Output

Signal Ground

Signal Ground

**RxD** Input

No Connect

Signal

Pin

6

5

4

3

2

1

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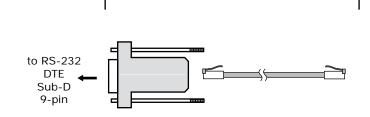
**RoHS** 

(F

# CABLING FOR COMMUNICATIONS

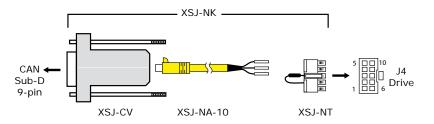
### **RS-232**

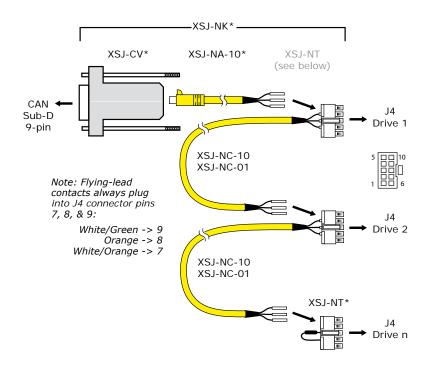
The Serial Cable Kit (SER-CK) is a complete cable assembly that connects a computer serial port (COM1, COM2) to the drive. The adapter plugs into a PC's COMM port that supports RS-232 and accepts a modular cable that connects the adapter to the drive's J7.

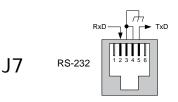


SER-CK ·

### CANOPEN







Note: Computers & drives are both DTE devices. RxD (Received Data) signals are inputs. TxD (Transmitted Data) signals are outputs.

The connector kit for CAN networking (XSJ-NK) provides the parts to connect to a single drive. To use it, the flying leads must be poked into the XSJ-NT (see table for pins). The XSJ-NT comprises the a plug for drive J4 and also a 121  $\Omega$  resistor for the CAN bus terminator. The flying leads are left unattached so that the kit can also be used with multiple drives. When this is done, the CAN cables are daisy-chained from drive to drive and the XSJ-NT is only used on the last drive in the chain. The cables used for the daisy-chain are the XSJ-NC-10 or XSJ-NC-01 which have a J4 connector attached to a cable with flying leads and crimps.

XSJ-NK Connections				
D-Sub 9F	Pin	Wire Color		
CAN_GND	7	White/Green		
CAN_L	3	Orange		
CAN_H	2	White/Orange		

Note: D-Sub	9F	connections	comply w	ith (	CAN	DR-303-1
Note: D-Sub	<i>_</i>	connections	comply w	in the second		JIC-303-1

XSJ-NC-01(-10) Connections					
Wire Color	Drive J4 Cable Connector				
	Frame Gnd	5	10	Frame Gnd	
White Green	CAN_GND	4	9	CAN_GND	
Orange	CAN_L	3	8	CAN_L	
White/Orange	CAN_H	2	7	CAN_H	
	CAN_V+	1	6	CAN_V+	

XSJ-NT Connections					
Drive J4 Cable Connector					
Frame Gnd	5	10	Frame Gnd		
CAN_GND	4	9	CAN_GND		
121 Ω Terminator	3	8	CAN_L		
Connects	2	7	CAN_H		
CAN_V+	1	6	CAN_V+		

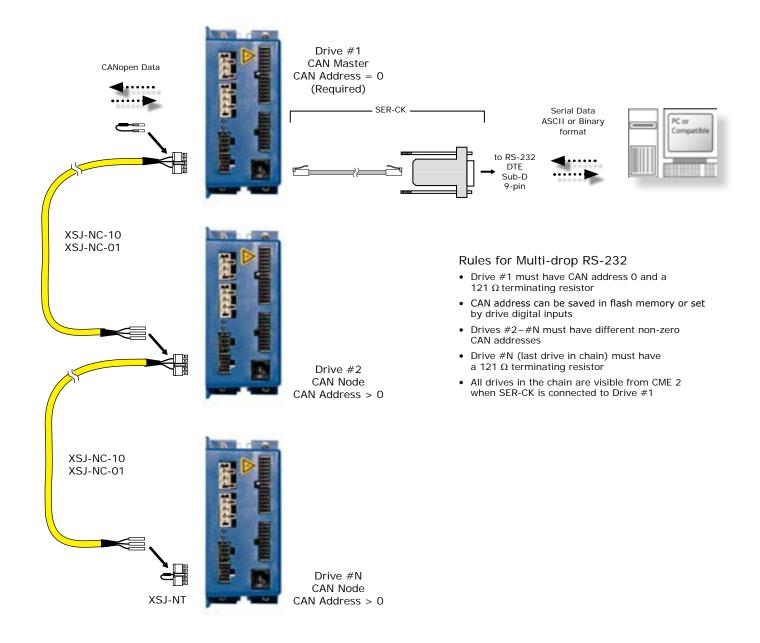


# CABLING FOR COMMUNICATIONS

# MULTI-DROP RS-232

The RS-232 specification does not support multi-drop (multiple device) connections as does RS-485 or CAN. However, it is possible to address multiple CAN-enabled Copley drives from a single RS-232 port. First, an RS-232 connection is made between the computer and drive #1 which must be given a CAN address of 0. Under normal CAN operation, this address is not allowed for CAN nodes. But, in this case, drive #1 will act as a CAN master and so address 0 is allowed. Next, CAN connections are made between drive #1, drive #2, and so on in daisy-chain fashion to the last drive. The first and last drives in the chain must have the 121  $\Omega$  resistor between the CAN\_H and CAN\_L signals to act as a line-terminator. Finally, the CAN addresses of the drives downstream from drive #1 are set to unique numbers, none of which can be 0.

When ASCII data is exchanged over the serial port, the commands are now preceded with the node address of the drive. Drive #1 converts the data into CAN data which is then sent to all of the drives in the chain. It now appears as though all drives in the chain are connected to the single RS-232 port in the computer and for that reason we refer it as *multi-drop* RS-232.





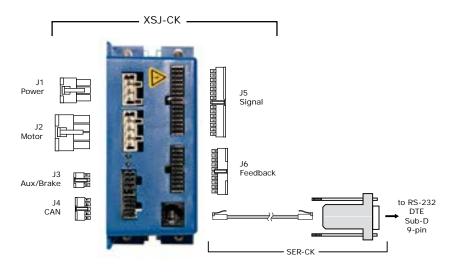


**RoHS** 

CE

# STAND-ALONE OPERATION

Drive takes digital position commands in Pulse/Direction, or CW/CCW format from an external controller or quadrature encoder signals from a master-encoder for electronic gearing. Velocity or torque control can be from  $\pm 10$  Vdc or digital PWM signals. CME 2 used for setup and configuration.



Notes:

1. The XSJ-CK kit contains connector shells and crimp-contacts for J3~J6. 2. Crimp-contacts are not shown

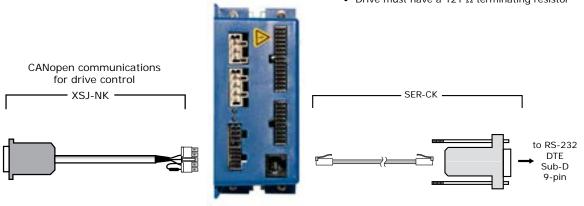
3. The SER-CK Serial Cable Kit is not part of the XSJ-CK kit.

# SINGLE-DRIVE SETUP FOR CANOPEN CONTROL

Drive operates as a CAN node. All commands are passed on the CAN bus. CME 2 is used for setup and configuration before installation as CAN node.

Rules for Single-Drive CANopen Operation

- Drive CAN address must be > 0
- CAN address can be saved in flash memory or set by drive digital inputs
- Drive must have a 121  $\Omega$  terminating resistor

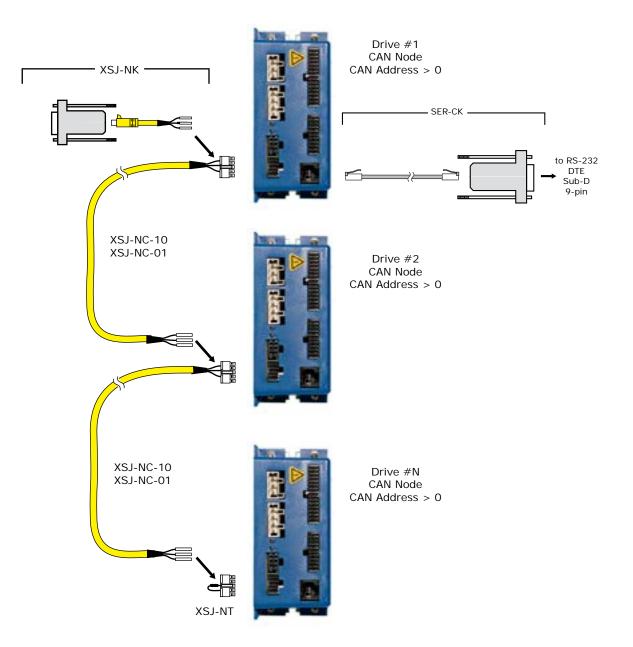




# MULTIPLE-DRIVE SETUP FOR CANOPEN CONTROL

Rules for Multiple-Drive CANopen Operation

- All drives must have CAN addresses > 0 and no drives can have the same CAN address
- CAN address can be saved in flash memory or set by drive digital inputs
- Drive #N (last drive in chain) must have a 121  $\Omega$  terminating resistor
- CME 2 can only see the drive to which the SER-CK serial cable is connected
- The CAN Master must have a 121  $\Omega$  terminating resistor







The ability of the drive to output current at a particular ambient temperature is greatly affected by the way it is mounted and the way that air circulates across the heatplate which is the primary path for heat flow between the internal transistors and the environment. Thermal resistance is a measure of the temperature difference between the transistors and the environment per Watt of power dissipation. The data on this page show the thermal resistance under different mounting and cooling configurations.

# INFINITE HEATSINK

The mounting surface is large enough so that its temperature does not change when absorbing the heat from the drive. Thermal grease is applied to the drive heatplate.



Thermal Resistance 0.23 °C-W

# PANEL MOUNTED, ENCLOSED

Enameled steel panel in an industrial enclosure. No fan to circulate air in box or to force ambient air through box. A common mounting means for industrial machinery.



Thermal Resistance 1.91 °C/W

Test box dimensions: Panel: 17x14.5 in (432x368 mm) Box: 20x16 x 8.62 in (508x406x219 mm)

# FAN COOLED HEATSINK

A fan is mounted close to the heatsink and air velocity is ~400 LFM (~2 m/s).



Forced-air at 400 LFM (Linear Feet/Minute) directed at the heatplate.

# HEATSINK, CONVECTION COOLED

A heatsink is mounted to the heatplate and is exposed for convection cooling but is not fan cooled or in contact with a heat sinking surface.

# NO HEATSINK OR FAN, CONVECTION COOLED

The heatplate is exposed for convection cooling but is not fan cooled or in contact with a heat sinking surface.



Thermal Resistance 2.9 °C/W

**Thermal Resistance** 

2.00 °C/W



Thermal Resistance 4.27 °C/W



Flat mounting

Thermal Resistance: Flat: 6.5 °C/W On edge: 6.0 °C/S

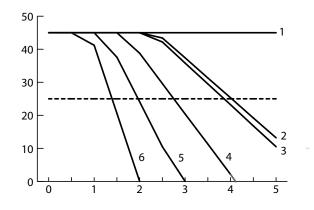
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### MAXIMUM AMBIENT TEMPERATURE VS. OUTPUT CURRENT, MOUNTING, AND COOLING

The graphs below show the maximum ambient operating temperature for the drive vs. output current for the *Xenus Micro* models at 240 Vac mains voltages and under different mounting and cooling conditions.

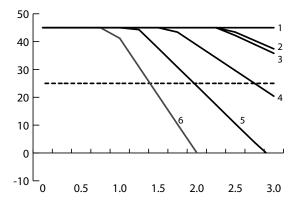
### XSJ-230-10



Curves:

- 1) Infinite heatsink
- 2) On steel panel in box
- 3) Heatsink, fan-cooled
- 4) No heatsink, fan-cooled
- 5) Heatsink, convection
- 6) No heatsink, convection

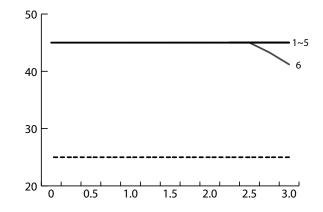




Curves:

- 1) Infinite heatsink
- 2) On steel panel in box
- 3) Heatsink, fan-cooled
- 4) No heatsink, fan-cooled
- 5) Heatsink, convection
- 6) No heatsink, convection





Curves:

- 1) Infinite heatsink
- 2) On steel panel in box
- 3) Heatsink, fan-cooled
- 4) No heatsink, fan-cooled5) Heatsink, convection
- 6) No heatsink, convection`





# MASTER ORDERING GUIDE Add -S to model number for sin/cos feedback

Add -R to model number for resolver feedback

XSJ-230-02	Xenus Micro Panel Servo drive 1/2 Adc
XSJ-230-06	Xenus Micro Panel Servo drive 3/6 Adc
XSJ-230-10	Xenus Micro Panel Servo drive 5/10 Adc

# **ACCESSORIES**

	QTY	REF	DESCRIPTION	MANUFACTURER PART NO.		
	1	J1	Plug, 3 position, 5.0mm, female	Wago: 51117974 or 721-103/026-047/RN01-0000		
1		J2	Plug, 4 position, 5.0 mm, female	Wago: 51118008 or 721-104/026-047/RN01-0000		
		J3	Connector housing, 6 position	Molex: Micro-Fit 43025-0600		
Drive	1	J4	Connector housing, 10 position	Samtec: Mini-Mate IPD1-05-D		
Connector Kit	1	J5	Connector housing, 30 position	Samtec: Mini-Mate IPD1-15-D		
XSJ-CK	1	J6	Connector housing, 20 position	Samtec: Mini-Mate IPD1-10-D		
	66	J4,J5,J6	Contact, female, for AWG 24~20 wire	Samtec: Mini-Mate CC79L-2024-01-F		
	8	J3	Contact, female, for AWG 24~20 wire	Molex: Micro-Fit 43030-0008		
	2	J1,J2	Wire insertion/extraction tool	Wago: 231-131		
CANopen	1		D-Sub 9 position female to RJ-45 female (XSJ-CV)			
Connector Kit	Kit		RJ-45 plug to flying leads with crimps (XSJ-NA-10), 10 ft (3 m )			
XSJ-NK			CANopen terminator (XSJ-NT) (J1 plug w	y with resistor)		
XSJ-NA-10		J4	CANopen cable assembly: RJ-45 plug to flying leads with crimps, 10 ft (3 m )			
XSJ-NC-10		J4	CANopen cable assembly: drive J4 plug to flying leads with crimps , 10 ft (3 m )			
XSJ-NC-01		J4	CANopen cable assembly: drive J4 plug to flying leads with crimps , 1 ft (0.3 m )			
XSJ-NT		J4	CANopen network teminator (J4 plug with resistor)			
SER-CK		J7	Serial Cable Kit: D-Sub 9F to RJ-11 adapter + 6 ft (1.8 m) modular cable for drive J7			
XSJ-CV		J4	Cable adapter: D-Sub 9F to RJ-45 female, for CAN cables			
CME 2			CME 2 <sup>™</sup> CD (CME 2)			
Heatsink Kit		1	Heatsink			
		1	Thermal Material			
			Hardware			

# ORDERING EXAMPLE

Example: Order 1 XSJ-230-10 drive with resolver feedback, heatsink, and associated components:

- Qty Item Remarks 1 XSJ-230-10-R Xenus Micro servo drive XSJ-HK 1 Heatsink kit XSJ-CK 1 Connector Kit
- SER-CK 1
- 1 CME2
- Serial Cable Kit
- CME 2<sup>™</sup> CD

# ADD A CAN BUS INTERFACE TO YOUR COMPUTER:

Copley's CAN-PCI-02 provides two fully-isolated CAN channels in a PCI-card form-factor and works with the XSJ-NK connector kit.



Note: Specifications subject to change without notice

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